

Research facility of superlatives: the European XFEL

**Pfeiffer Vacuum supplies
groundbreaking innovation
with vacuum solutions**

Computer simulation of the acceleration process in the super-conducting cavity resonator of XFEL © European XFEL

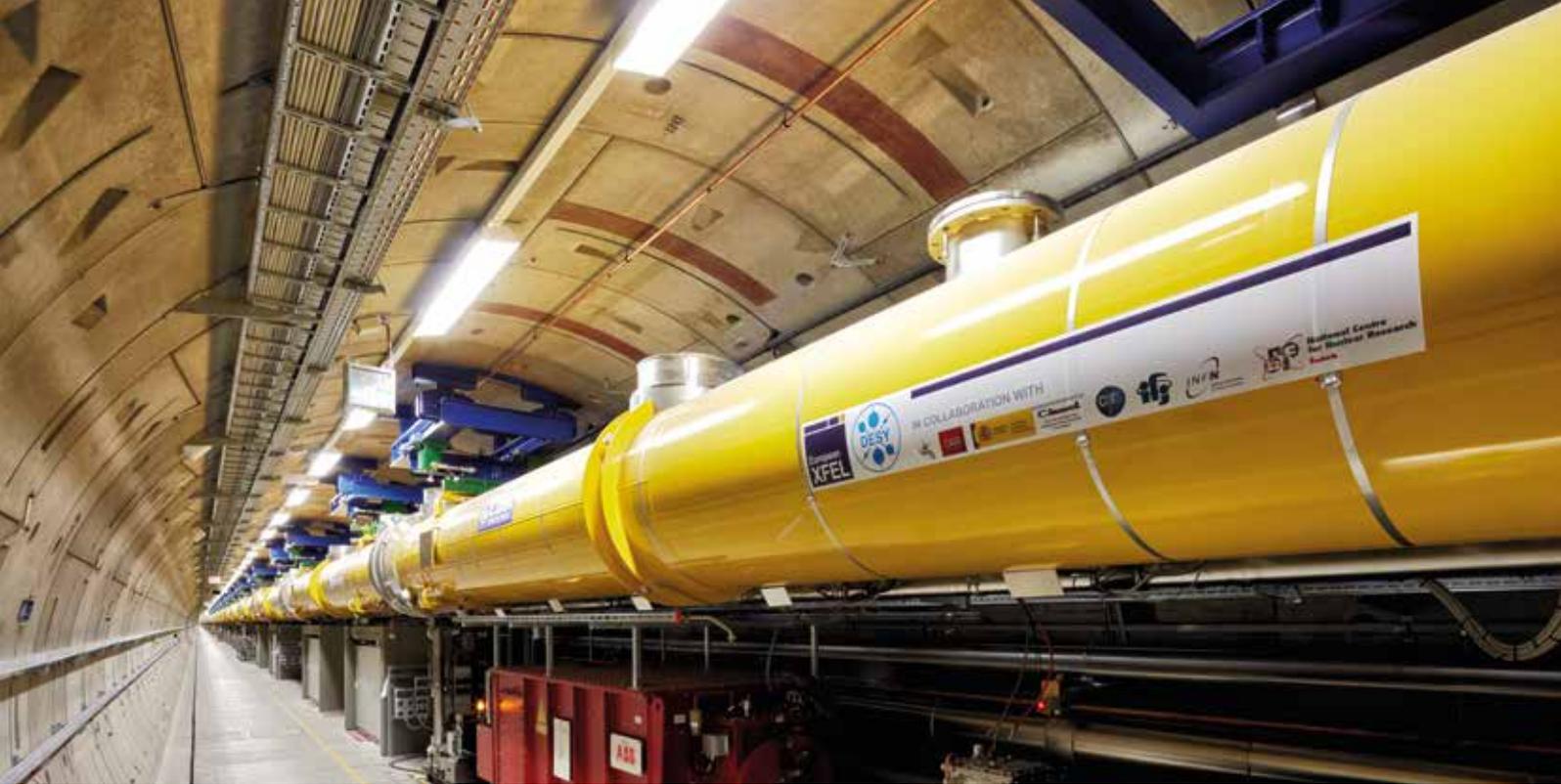


Image 1: View inside the XFEL accelerator tunnel (© European XFEL / Heiner Müller-Elsner)

The beginning of September 2017 marked a milestone in the history of nanotechnology research: With the inauguration of the European XFEL (X-Ray Free-Electron Laser), the world's largest and most powerful X-ray laser was officially put into operation. It will open up completely new areas of research and insights into the nanocosmos that were never achieved before.

The European XFEL is a new international research facility, in which 12 European countries participate. The non-profit society European XFEL GmbH is responsible for the construction and operation of the X-ray laser. DESY (Deutsches Elektronen-Synchrotron), one of the leading centers for the investigation of the structure of matter worldwide and a long-term partner of Pfeiffer Vacuum, is the main shareholder. The facility starts at the DESY site in Hamburg and stretches to the town of Schenefeld in the German federal state of Schleswig-Holstein.

The interdisciplinary research at the European XFEL will deliver valuable insights into many areas of science. Experience shows that from this type of basic research, important applications develop. Many areas of science will profit from the new

facility – among others, medicine, pharmacology, chemistry, physics, materials science, nanotechnology, energy technology, and electronics.

Using the unparalleled X-ray flashes of the European XFEL, scientists will, for example, be able to decipher the atomic details of viruses and cells, take three-dimensional images of the nanoworld, film chemical reactions or study processes such as those occurring deep inside planets.

To generate the X-ray flashes, bunches of electrons are first accelerated to high energies and then directed through special arrangements of magnets, so-called undulators (see image 2). Undulators are arrays of permanent magnets that are placed in an alternating pattern. They force accelerated electrons onto a

zig-zag slalom course. With every turn, the electrons emit X-ray light. Because of the behavior of the X-rays in relation to the electrons, and because of the pattern of the magnets in the undulator, the light that emerges is laserlike, with all of its waves in phase with each other. Consequently, this means that the European XFEL generates X-ray radiation with properties similar to those of laser light.

The X-ray Free-Electron Laser generates ultrashort X-ray flashes – 27.000 times per second.

All of these processes require ultra-high (UHV) or high vacuum (HV) conditions. Within several years of cooperation, Pfeiffer Vacuum developed matching vacuum solutions for the high vacuum applications inside European XFEL. All solutions were exclusively tailored to the specific needs and demands of these applications.

What do you need vacuum for, Mr. Thorpe?

Ian Thorpe, instrument engineer for the High Energy Density (HED) instrument at European XFEL, explains where the vacuum solutions are used, which requirements they have to fulfill and why Pfeiffer Vacuum was chosen as a supplier.

Pfeiffer Vacuum: Mr. Thorpe, could you please explain to us the most important characteristics of the X-ray laser?

Thorpe: The European XFEL will open up areas of research that were previously inaccessible. Using the X-ray flashes of the European XFEL, scientists will be able to decipher the molecular composition of cells, record chemical reactions, study processes like those inside planets or map the atomic details of viruses.

Pfeiffer Vacuum: For which processes do you apply vacuum technology during your work at European XFEL?

Thorpe: I am an instrument engineer for the HED instrument at European XFEL. The HED instrument will focus on scientific applications of matter occurring inside exoplanets, of new extreme- pressure phases and solid-density plasmas as well as of structural phase transitions of complex solids in high magnetic fields. This is, for example, useful for research into planetary science, magnetism and plasma physics.

We need a good level of vacuum to enable the XFEL beam and high power lasers to propagate and interact with matter without being affected by air molecules or generating spurious background signals, which will be picked up by the detectors.

Pfeiffer Vacuum: Where do you use Pfeiffer Vacuum solutions?

Thorpe: At the HED instrument, we have UHV X-ray optics and diagnostics in the optics hutch. These systems are pumped using ion getter pumps to maintain the UHV conditions. As the beam line passes into the experiment hutch, which is where the users of the instrument will conduct their experiments, the requirements for vacuum are reduced to high vacuum (HV). This is where the Pfeiffer Vacuum products come into use.

Pfeiffer Vacuum: Are there further areas of application for the products from Pfeiffer Vacuum?

Thorpe: Ultra-high and high vacuum applications at European XFEL predominantly use Pfeiffer Vacuum turbopumps, controllers and gauges. Moreover, also our portable pump carts are equipped with Pfeiffer Vacuum solutions.

Pfeiffer Vacuum: Which of the characteristics of our solutions are especially important for European XFEL?

Thorpe: First and foremost, it was crucial that they could be integrated into the specific XFEL control system. Moreover, their easy installation was a plus. Also, their low maintenance effort qualified them for our application.

Thank you very much for the interview!

Image 3:
Ian Thorpe,
instrument engineer at XFEL
© European XFEL



Images 3 and 4: HiPace turbopumps installed at European XFEL

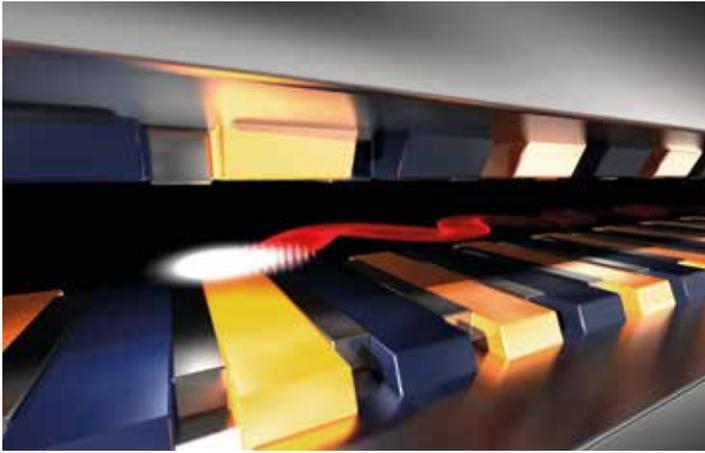


Image 5: Generation of X-ray laser flashes in an undulator
(© European XFEL)

The whole beam line in the HED instrument of the European XFEL is windowless, so the differential pumping stage not only has to cope with the different vacuum levels, it also has to be able to handle a sudden or unexpected influx of gas. On the HED instrument of the European XFEL, multiple turbopumps from Pfeiffer Vacuum are used in a differential pump system to maintain the pressure at a high vacuum level, even under high gas loads. Furthermore, the turbopumps serve as a link on the side towards the ion getter pumps so as not to trigger the machine protection valves and shut off the beam.

Pfeiffer Vacuum also developed and supplied the customized flange for the large interaction chamber. The volume is approximately 7 cubic meters. The solution from Pfeiffer Vacuum is specifically tailored to the needs of the application.

By using 800 liters pumps on two specially designed manifold flanges, the customer's demands were exceeded thanks to the higher compression of the 800 liters pumps: the pumping speed can now be tuned to the user requirements with more or less pumping speed, depending on the type of experiment. Due to the redundancy created as a result, user safety was guaranteed and downtime was minimized.

The vacuum experts from Pfeiffer Vacuum also recommended using more small pumps. Because if a large pump is to fail, this could not only be potentially dangerous but also put the beam line out of operation until a replacement pump is fitted. Now, the pump can simply be replaced or a blank flange can be mounted and the normal operation can continue until a convenient time to replace the pump is found.

In further high vacuum applications inside the European XFEL, HiPace turbopumps and multi-stage Roots pumps are used, as well as mass spectrometers, vacuum gauges and leak detectors from Pfeiffer Vacuum. Additionally, Pfeiffer Vacuum designed and manufactured customized parts and instruments for the HED instrument. The HiPace turbopumps allow an easy integration into the XFEL control system. Pfeiffer Vacuum modified the pumps according to the XFEL standards by enabling the option to use deionized water for cooling. In addition, Pfeiffer Vacuum supplied customized cables that matched the specific length of the XFEL standard connectors.

Vacuum solutions from a single source

Special vacuum components such as flanges and pipe components were developed for the use in European XFEL's electron beam lines. Moreover, the used turbopumps and mass spectrometers were designed in close cooperation with the customer to match the requirements. Also special editions of leak detectors were delivered according to the customer's demands. Therewith, Pfeiffer Vacuum successfully provided tailored vacuum solutions from a single source for the UHV and European XFEL.

**Pfeiffer Vacuum
supplied European XFEL
with comprehensive
vacuum solutions.**



Image 6: Interaction chamber at European XFEL equipped with Pfeiffer Vacuum solutions (© European XFEL)

All data subject to change without prior notice. PI0459PEN (February 2018/0)