OPERATING INSTRUCTIONS

EN

Translation of the Original

ASM 306S

Leak detector

PFEIFFER VACUUM

Disclaimer of liability

These operating instructions describe all models and variants of your product. Note that your product may not be equipped with all features described in this document. Pfeiffer Vacuum constantly adapts its products to the latest state of the art without prior notice. Please take into account that online operating instructions can deviate from the printed operating instructions supplied with your product.

Furthermore, Pfeiffer Vacuum assumes no responsibility or liability for damage resulting from the use of the product that contradicts its proper use or is explicitly defined as foreseeable misuse.

Copyright

Table of contents

List of tables

1 About this manual

IMPORTANT
Read carefully before use.
Keep the manual for future consultation.

1.1 Validity

These operating instructions are a customer document of Pfeiffer Vacuum. The operating instructions describe the functions of the named product and provide the most important information for the safe use of the device. The description is written in accordance with the valid directives. The information in these operating instructions refers to the product's current development status. The document shall remain valid provided that the customer does not make any changes to the product.

1.1.1 Applicable documents

Document	Part number
Maintenance instructions - ASM 306S	127443M [1)]
Operating instructions - Communication interface for leak detectors	130417 [1)]
Condensed manual - Sniffer probe	127828 [1)]
EC Declaration of conformity	Included with this manual
UL/CSA compliance	Included with this manual
UKCA Declaration of conformity	Included with this manual
1) also available at www.pfeiffer-vacuum.com	

1.1.2 Products concerned

This document applies to products with the following part numbers:

Part Number	Description
RSAS00AxMM9A • x: variable according to the “Interface” option selected	ASM 306S

1.2 Target group

This user manual is intended for all persons in charge of transport, installation, commissioning/decommissioning, use, maintenance or storage of the product.

The work described in this document must only be carried out by persons with suitable technical training (specialized staff) or persons who have undergone Pfeiffer Vacuum training.

1.3 Conventions

1.3.1 Pictographs

Pictographs used in the document indicate useful information.

Note

Tip

1.3.2 Instructions in the text

Usage instructions in the document follow a general structure that is complete in itself. The required action is indicated by an individual step or multi-part action steps.

Individual action step

A horizontal, solid triangle indicates the only step in an action.

► This is an individual action step.

Sequence of multi-part action steps

The numerical list indicates an action with multiple necessary steps.

1. Step 1
2. Step 2
3. ...

1.3.3 Labels - Marking

\- 

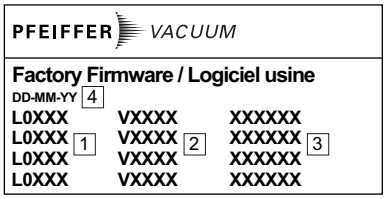
This label indicates that the product has been customized at the customer's request.

\- 

This label indicates that the product has been certified compliant with quality control upon leaving the factory.

\- 1) 

This label indicates the grounding point on the product.

\- 1) 

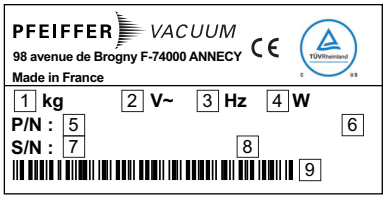
This label provides information regarding Firmware installed in the product.

1	Firmware name	3	Firmware checksum
2	Firmware release	4	Publication date

1 

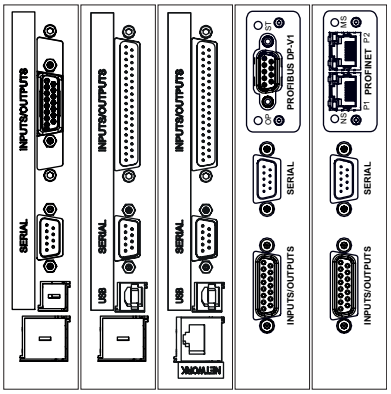
This label indicates that some of the internal parts are electrically live and could cause electrical shock in case of contact.

- Disconnect the power cable from the product before removing the cover.

2 

Product rating plate.

1	Weight	6	Year of manufacture
2	Operating voltage	7	Serial number
3	Operating frequency	8	Designation
4	Maximum power consumption	9	Serial number barcode
5	Part Number		

3 

INPUTS/OUTPUTS: Inputs/Outputs Interface connector
SERIAL: D-Sub 9 pins RS-232 connector
NETWORK: Ethernet plug
USB: USB plug
PROFIBUS DP-V1: Profibus plug
PROFINET: Profinet plug

4 

This label indicates that the product is subject to regulations for the treatment of electrical and electronic equipment waste (see the EC declaration of product conformity).

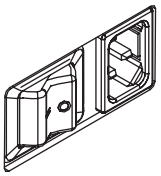
1) Label inside the product

5

This label indicates that some of the internal parts are electrically live and could cause electrical shock in case of contact.

- Do not use the product if the power cable is not earthed.
- Disconnect the power cable from the product before servicing the product.

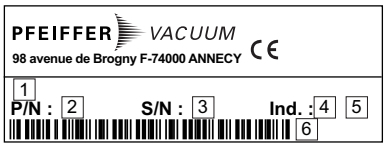
6



Main switch/Circuit breaker **(On (I)/Off (O))**

Mains cable part number: see Maintenance instructions of the product

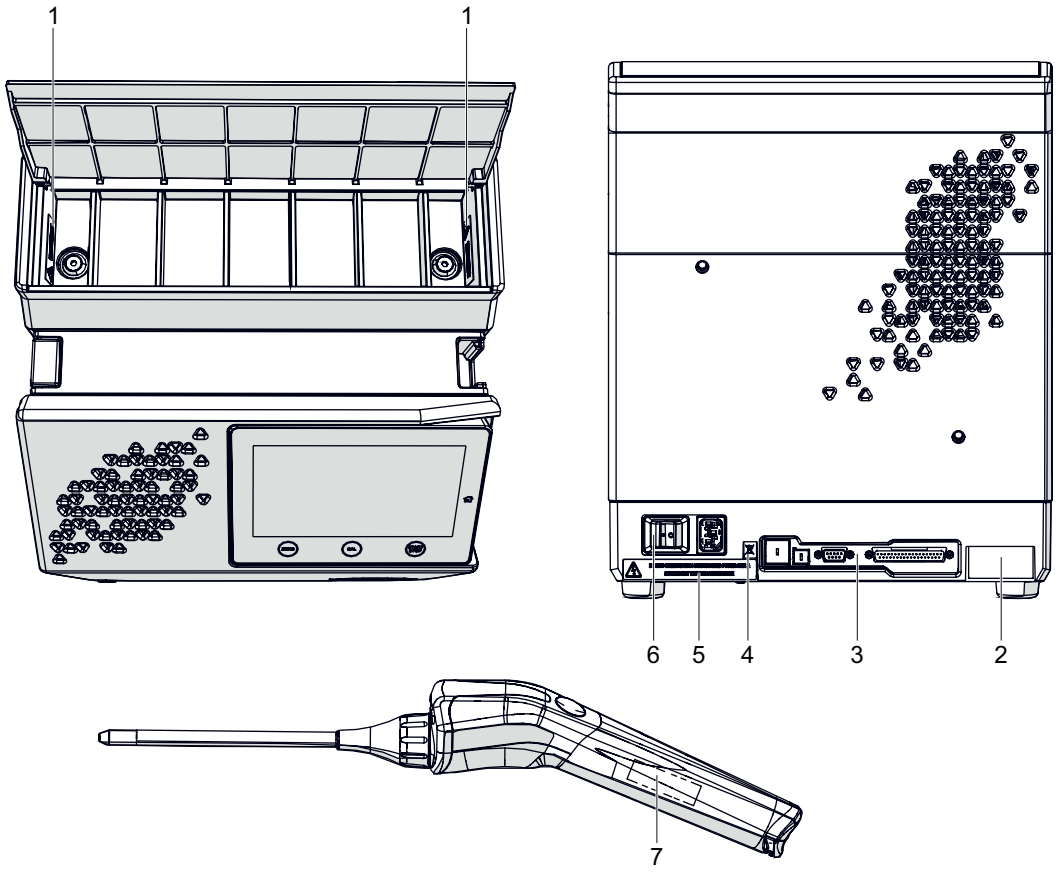
7



Sniffer probe rating plate (accessory).

1	Designation	4	Index
2	Part Number	5	Year of manufacture
3	Serial number	6	Serial number barcode

1) Label inside the product



1.3.4 Abbreviations

I/O	Input/Output
^4He	Helium 4
^3He	Helium 3
H_2	Hydrogen
[XXXXXX]	Control panel menus and settings e.g. **[Measure] [Tracer Gas]** to select the tracer gas used for the test.

2 Safety

2.1 General safety information

The following 4 risk levels and 1 information level are taken into account in this document.

⚠ DANGER

Immediately pending danger

Indicates an immediately pending danger that will result in death or serious injury if not observed.

► Instructions to avoid the danger situation

⚠ WARNING

Potential pending danger

Indicates a pending danger that could result in death or serious injury if not observed.

► Instructions to avoid the danger situation

⚠ CAUTION

Potential pending danger

Indicates a pending danger that could result in minor injuries if not observed.

► Instructions to avoid the danger situation

NOTICE

Danger of damage to property

Is used to highlight actions that are not associated with personal injury.

► Instructions to avoid damage to property

Notes, tips or examples indicate important information about the product or about this document.

2.1.1 Safety instructions

All safety instructions in this document are based on the results of the risk assessment carried out in accordance with Low-Voltage Directive 2014/35/UE regarding electrical safety. Where applicable, all life cycle phases of the product were taken into account.

⚠ WARNING

Risk of electric shock due to non-compliant electrical installations

This product uses mains voltage for its electrical supply. Non-compliant electrical installations or installations not done to professional standards may endanger the user's life.

► Only qualified technicians trained in the relevant electrical safety and EMC regulations are authorized to work on the electrical installation.
► This product must not be modified or converted arbitrarily.
► Use only mains cable supplied with the detector.
► If replacing the mains cable, order only an original manufacturer's mains cable. See the Maintenance instructions for the reference to order.

⚠ WARNING

Risk of electric shock in case of contact with products that are not electrically isolated

When powering off _mains switch to **O**_, certain components located between the mains connection and the circuit breaker will still contain an electric charge (live). There is a risk of electric shock in case of contact.

- ► Make sure that the mains connection is always visible and accessible so that it can be unplugged at any time.
- ► Disconnect the mains cable from the electrical network before working on the product.
- ► Wait for the control panel screen to turn off completely before working on the product and/or removing the cover(s).

⚠ WARNING

Health risk in conjunction with hazardous substances on tested parts

Leak detection must be carried out in an environment that is safe for the operator and the device. Responsibility for safe operation of the device lies solely with the product user and/or integrator.

- ► Do not test parts or equipment that pose a risk due to aggressive, chemical, corrosive, flammable, reactive, toxic, and explosive substances, or condensable vapors, even in very small quantities.
- ► Take appropriate safety measures in line with the applicable legislation.

⚠ WARNING

Risk of serious injury due to falling objects

When transporting parts/items by hand, there is a danger of loads slipping and falling down.

- ► Carry small and medium-size parts/items with two hands.
- ► Wear safety shoes with steel toe according to directive EN 347.

⚠ WARNING

Risk of burns in case of contact with hot surfaces

For the operator's safety, the products are designed to avoid thermal risk. However, specific operating conditions may exist that require extra caution on the part of the operator due to the high temperatures (surfaces > 70 °C for parts inside the cover(s)).

- ► Wait for the product to fully cool down before working on it.
- ► Protective gloves must be worn in accordance with standard EN ISO 21420.

⚠ CAUTION

Risk of crushing related to product tilting

Although the product fully complies with EU safety regulations, there is a risk of tilting when the product is not correctly installed or used.

- ► Place the product on a flat, hard floor.
- ► Keep the product on its 4 feet.

⚠ CAUTION

Risk of pinching when handling the storage box cover

- ► Be careful not to leave your fingers under the cover when closing.

2.1.2 Precautions

Duty to provide information on potential dangers

The product holder or user is obliged to make all operating personnel aware of dangers posed by this product.

Every person who is involved in the installation, operation or maintenance of the product must read, understand and adhere to the safety-related parts of this document.

Infringement of conformity due to modifications to the product

The Declaration of Conformity from the manufacturer is no longer valid if the operator changes the original product or installs additional equipment.

- Following the installation into a system, the operator is required to check and re-evaluate the conformity of the overall system in the context of the relevant European Directives, before commissioning that system.

Only qualified personnel trained in safety regulations (EMC, electrical safety, chemical pollution) are authorized to carry out the installation and maintenance described in this manual. Our service centers can provide the necessary training.

- ► Do not expose any part of the human body to the vacuum.
- ► Follow the safety and accident prevention requirements.
- ► Regularly check compliance with all precautionary measures.
- ► Do not turn on the product if the cover is not in place (unless otherwise stated).

2.2 Intended use

The leak detector is designed to detect and/or quantify a possible installation or component leak by searching for the presence of a tracer gas in the pumped gases.

Only the tracer gases identified in this manual may be used.

The product may be used in an industrial environment.

2.3 Foreseeable misuse

Misuse of the product will render the warranty and any claims void. It may impair the protection provided by the detector. Any use, whether intended or not, that diverges from the uses already mentioned will be treated as non-compliant; this includes but is not limited to:

- use of a tracer gas with a hydrogen concentration greater than 5%,
- testing parts that are soiled or that have traces of water, vapors, paint, adhesive, detergent or rinsing products,
- pumping of liquids,
- pumping of dust or solids,
- pumping of corrosive, explosive, aggressive or flammable fluids,
- pumping of reactive, chemical or toxic fluids,
- pumping of condensable vapors,
- operation in potentially explosive areas,
- product movement as soon as the product is power on,
- use of accessories or spare parts, which are not named in this manual,
- use of accessories or spare parts, which are not sold by the manufacturer.

The product is not designed to carry people or loads and is not for use as a seat, stepladder or any other similar purpose.

3 Transportation and Storage

3.1 Receipt of the product

Condition of the delivery

- Check that the product has not been damaged during transport.
- If the product is damaged, take the necessary measures with the carrier **and** notify the manufacturer.

► Keeping the product in its original packaging so it stays as clean as it was when dispatched by us. Only unpack the product once it has arrived at the location where it will be used.

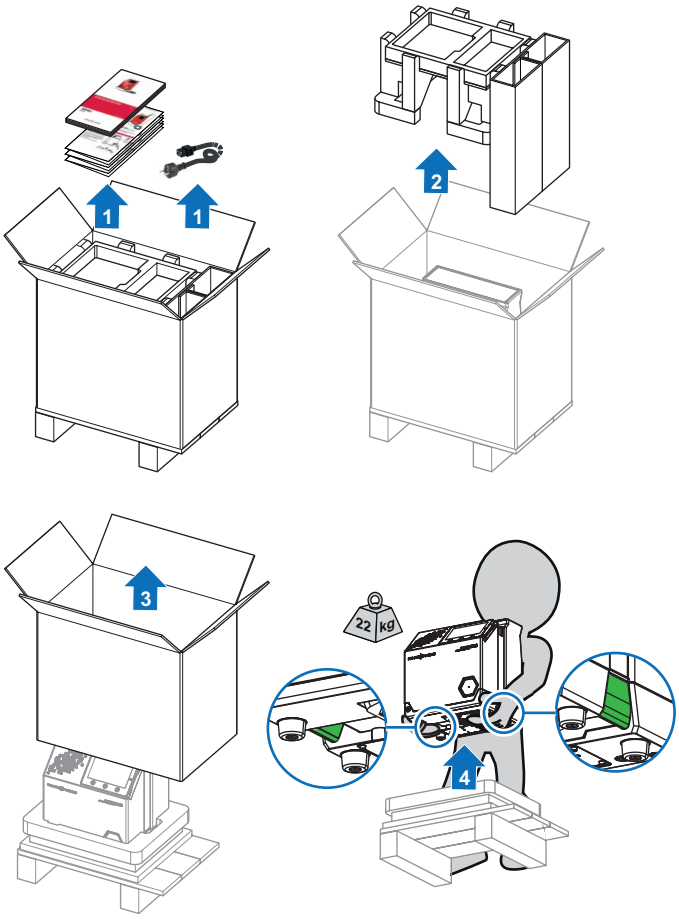
Keep the packaging (recyclable materials) in case the product needs to be transported or stored.

3.2 Unpacking/Packing

Unpacking

Refer to the instructions on the package.

► Follow the unpacking order indicated on the instructions included in the packaging.



Repacking

1. Remove the calibrated leak, sniffer probe or other accessory installed on the product. Keep it. Do not attach it to the package.
2. Proceed in reverse order of unpacking.

3.3 Handling

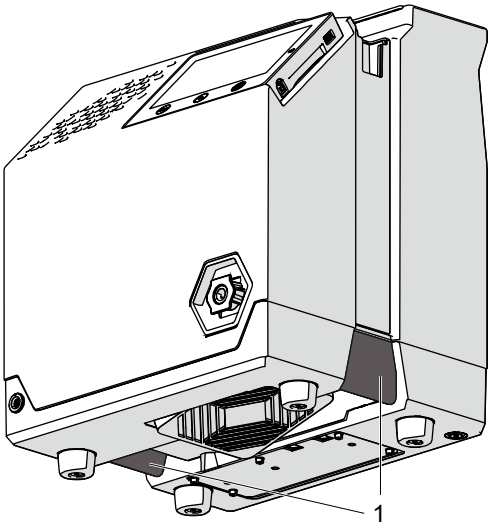
⚠ WARNING

Risk of crushing during product handling

Given the weight of the product, there is a risk of crushing during handling operations. Under no circumstances shall the manufacturer be liable if the following instructions are not followed:

- ► Only qualified staff trained in handling heavy objects are authorized to handle the product.
- ► The lifting devices provided **must be used** for the product and the procedures set out in this document must be followed.

- ► Move the product using the gripping areas underneath the product.
- ► Do not move the product using the sniffer probe, control panel, power cable or any other communication cable.
- ► Turn off the product and unplug it from any power source before moving it.



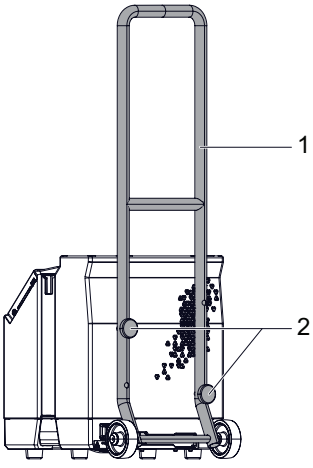
1 Gripping area

Transport cart

A transport cart (accessory) makes it easier to move the detector.

Maximum authorized weight on the transport cart: 26 kg

We recommend using the detector without the cart.



1 Cart 2 Fixing screws delivered with the cart

- ► The cart must be fastened to the leak detector using the 2 fixing screws.
- ► Do not carry or lift the cart/leak detector assembly by the cart handle.
- ► The cart/leak detector assembly should only be moved on a flat surface: do not roll the assembly down stairs.

3.4 Storage

Pfeiffer Vacuum recommends storing the products in their original transport packaging.

Storing a new product

- ► Store in a clean and dry environment according to the required temperature conditions (see chapter “Technical data”).
- ► Beyond 3 months, factors such as temperature, humidity, salt in the air, etc. could damage some components (elastomers, lubricants, etc.). If this happens, contact a service center.

Extended storage

1. Stop the detector (set switch/circuit breaker to **O**).
2. Wait for the control panel turn off.
3. Unplug the power cable.

4 Product description

4.1 Product identification

To correctly identify the product when communicating with our service center, always have the information from the product rating plate available (see chapter "Labels").

4.1.1 Scope of delivery

- 1 leak detector
- 1 documentation set (USB stick, operating instructions, plastic coated memo for the detector)
- 1 power cable for Europe (France/Germany) and/or 1 power cable for US
- 1 set of 6 partitions for compartmentalization (in the storage box)
- 1 Quality Control label
- 1 sniffer probe sheath and 1 stopper
- 1 D-Sub male connector cover (15 or 37 pins, depending on option)
- 1 D-Sub male connector (15 or 37 pins, depending on option)

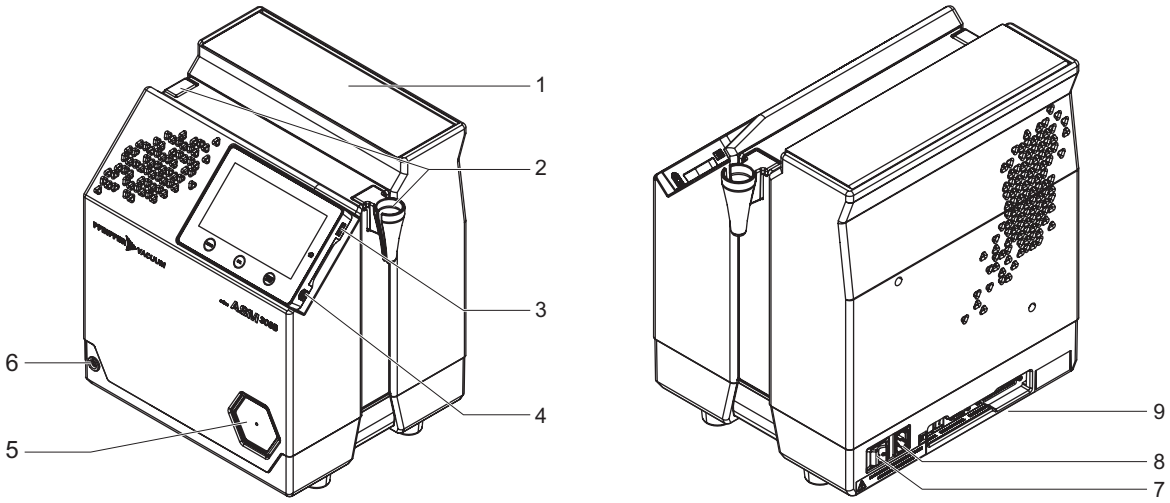
To be ordered separately

Reminder: although they are essential for using the leak detector, the following items are accessories (at the user's expense) and are not included with the delivery of the detector:

- sniffer probe with its connection cable,
- calibrated leak.

► Order these accessories separately from the leak detector.

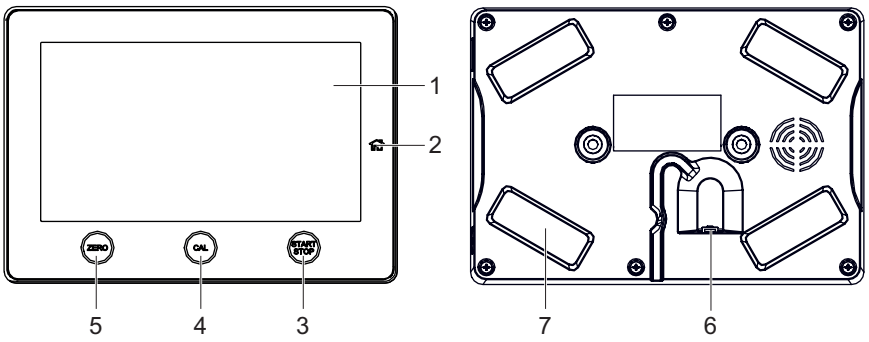
4.2 Connection interface



1 Storage box with partitions
2 Sniffer probe sheath fastening point
3 Connector for USB stick (at the user's expense)
4 Not used
5 Provisional cover for the calibrated storage area [1)]
6 Sniffer probe connector [1)]
7 Switch/Circuit breaker
8 Mains power supply
9 Communication interface according to configuration upon order

1) Accessory

4.3 Control panel description



1 Touch screen
2 Main screen access button
3 **START/STOP** button
4 **CAL** button
5 **ZERO** button
6 Detector connection cable connector
7 Fixing magnet (x4)

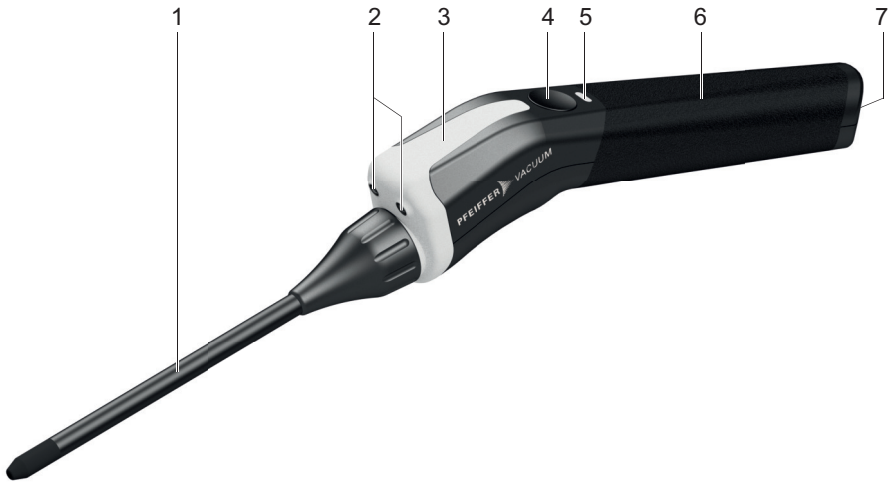
4.4 Description of the sniffer probe

The sniffer probe is an accessory (at the expense of the user).

The sniffer probe does not come with the leak detector.

The sniffer probe is essential for the use of the leak detector.

The leak detector is designed to be used only with the manufacturer's sniffer probe (part number PRBxxxxxx, see chapter "Accessories").



1 Rod + filter
2 LED light
3 LED bargraph (consisting of several LED allowing display customization)
4 ZERO button
5 LED status
6 Probe body
7 Sniffer probe cable connector

Coding of the LED display

The representations below indicate the LED status.

Representation	Status
———	OFF
	ON, fixed e.g. fixed green
	ON, fixed, alternate e.g. fixed green then fixed orange then fixed red
	ON, fixed, variable color e.g. fixed green/orange/red according to the setting used as a reference

Representation	Status
	ON, fixed, two colors e.g. fixed green and orange
	ON, flashing e.g. flashing green
	ON, scan LED by LED e.g. 1st fixed then 2nd fixed, variable color

Tbl. 1: Coding of the LED display of the sniffer probe

4.5 Description of calibrated leak

The calibrated leak is an accessory (at the expense of the user).

The calibrated leak does not come with the leak detector.

The calibrated leak is essential for the use of the leak detector.

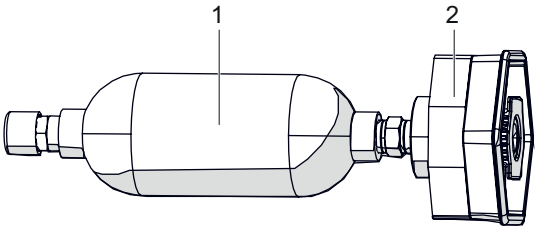
The calibrated leak can contain 3 different tracer gases: ^4He, ^3He or H_2.

The manufacturer offers 2 calibrated leaks (Value range: $3 \cdot 10^{-5} – 6 \cdot 10^{-5}$ mbar · l/s ($3 \cdot 10^{-6} – 6 \cdot 10^{-6}$ Pa · m^3/s)):

- Tracer gas: 100 % ^4He
- Tracer gas: 100 % H_2

The manufacturer does not offer a calibrated leak with ^3He as the tracer gas.

Each calibrated leak is supplied with a calibration certificate.



1 Tracer gas tank 2 Calibrated leak nozzle

5 Installation

5.1 Detector installation

NOTICE

Leak detector ventilation

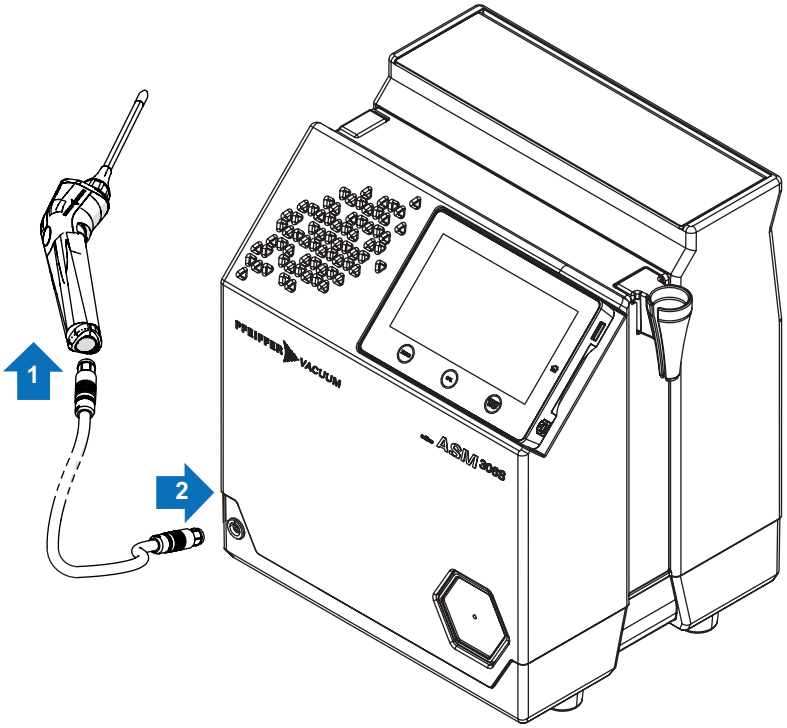
In cases of poor ventilation, there is a risk of deterioration of the detector's internal components by heating.

- ► Comply with the ambient operating temperature.
- ► Do not obstruct the ventilation openings.
- ► Ventilation openings should be cleaned regularly.
- ► Leave a free space of at least 10 cm all around the leak detector.
- ► Store nothing under the detector.

The leak detector must be installed on a horizontal flat surface resting on its legs.

- ► Choose the location for set up according to the dimensions of the detector (see chapter "Dimensions").
- ► Handle the detector using the handling device (see chapter "Handling").
- ► Make sure that the test area is not polluted by the tracer gas.

5.2 Sniffer probe installation



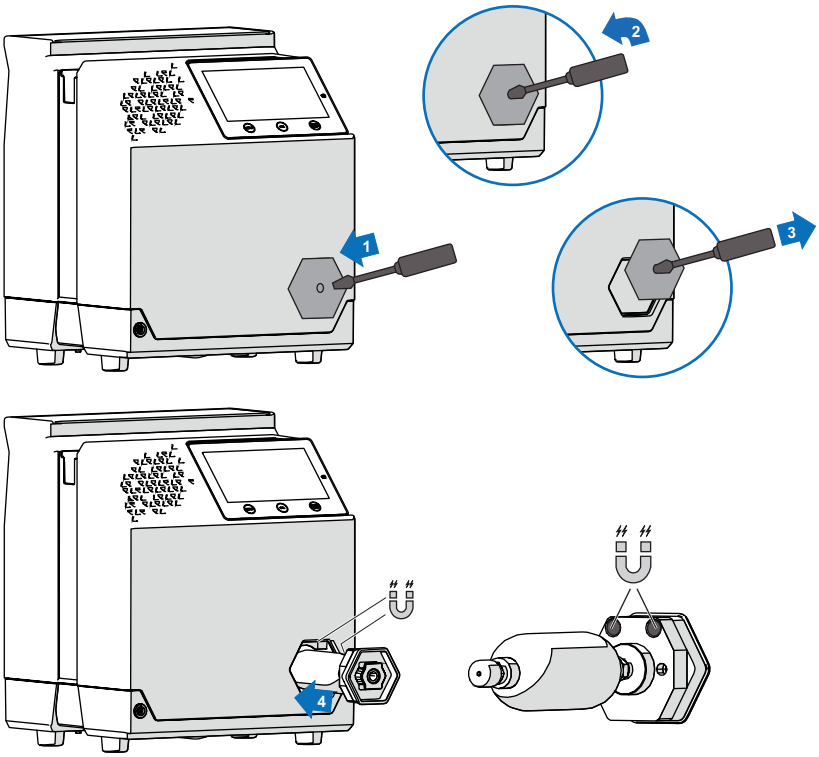
5.3 Calibrated leak installation

The calibrated leak is an accessory (at the expense of the user).

The calibrated leak does not come with the leak detector.

The leak detector includes a dedicated area for keeping the calibrated leak within reach. This storage area comes with a cover.

Placement of the calibrated leak in this area is not required for subsequent use of the leak.



► Set calibrated leak (see chapter “Calibrated leak setting”).

5.4 Electrical connection

⚠ WARNING

Risk of electric shock due to non-compliant electrical installations

This product uses mains voltage for its electrical supply. Non-compliant electrical installations or installations not done to professional standards may endanger the user’s life.

- ► Only qualified technicians trained in the relevant electrical safety and EMC regulations are authorized to work on the electrical installation.
- ► This product must not be modified or converted arbitrarily.
- ► Use only mains cable supplied with the detector.
- ► If replacing the mains cable, order only an original manufacturer's mains cable. See the Maintenance instructions for the reference to order.

NOTICE

Risk of electromagnetic disturbance

Voltages and currents can induce a multitude of electromagnetic fields and interference signals. Installations that do not comply with the EMC regulations can interfere with other equipment and the environment in general.

- ► Use shielded cables and connections for the interfaces in interference-prone environments.

Electrical safety

The leak detector is Class I equipment and therefore must be earthed.

- ► Make sure the main switch/circuit breaker is set to **O**.
- ► Connect the power supply to the leak detector using the power cable supplied with the detector (see chapter “Connection interface”).
- ► See chapter “Technical characteristics”.
- ► If replacing the mains cable, order only an original manufacturer's mains cable: see the maintenance instructions for the reference to order.

6 Commissioning

6.1 Preliminary precautions for use

Every time it is commissioned:

- ► Become familiar with the safety instructions.
- ► Check that all the connections are correct.
- ► Make sure that the leak detector is in an environment free of tracer gas.

The total weight of the parts, accessories, etc. placed in the storage box must not exceed 5 kg.

6.2 Switching the detector on

1. Connect the mains power cable.
2. Connect the sniffer probe (accessory).
3. Set the switch/circuit breaker to **I**.
4. For first start-up: set the language, unit, date and time (the operator can modify these settings at a later time).
5. Wait for the detector to enter 'Measure' mode.

	Control panel	**Sniffer probe**[1)]
Switching on phase	Display of the different stages of powering on	• LED status • LED bargraph
Detector ready for a test	Main screen 'Measure' mode display	• LED status • LED bargraph or according to the reject point setting

1) Coding of the LED display: see chapter “Description of the sniffer probe”.

Switching on after an extended shutdown

If the detector has been stored or has not been used, switching on time is longer than if it is in regular use.

After a shutdown of the detector for more than 3 months, it is advisable to switch the detector on 24 hours before its use.

6.3 Detector powering off

1. Set the switch/circuit breaker to **O**.
2. Disconnect the mains power cable.
3. Wait 5 minutes before working on the detector, removing the cover or moving the detector.

Pump stop due to power failure

When there is a mains power failure, the detector shuts down: it switches on again automatically when power is restored.

7 Operation

7.1 Prerequisites for optimizing measure

To optimize measuring speed:

- ► Test only clean, dry parts/installations with no trace of water, vapor, paint, detergent or rinsing products.
- ► Make sure that the test area is not polluted by the tracer gas.
- ► No information message should be displayed.
  - No **i Next** pictogram displayed on the main screen.
  - If the pictogram is displayed, read the message and address it.
- ► Perform leak detector calibration.
- ► Check that the sniffer probe (accessory) is working.
  - The probe flow value displayed on the main screen should not be zero.

7.2 Use conditions

⚠ WARNING

Risk of injury due to the use of hydrogen as tracer gas

Hydrogen can be used as a tracer gas for leak detection. Depending on its concentration, in the worst scenario, there may be a risk of explosion.

- ► Never use a tracer gas with a hydrogen content greater than 5%.
- ► Use hydrogenated nitrogen as a tracer gas: mix of 95% N_2 and 5% H_2.

NOTICE

Leak detector ventilation

In cases of poor ventilation, there is a risk of deterioration of the detector's internal components by heating.

- ► Comply with the ambient operating temperature.
- ► Do not obstruct the ventilation openings.
- ► Ventilation openings should be cleaned regularly.
- ► Leave a free space of at least 10 cm all around the leak detector.
- ► Store nothing under the detector.

7.3 Ambient [He] function

The **Ambient [He]** function is used to know the ^{4}He tracer gas concentration of ambient air in ppm.

This function is not available for H_2 and ^{3}He tracer gases due to the low concentration of these gases in the ambient air.

This function is not available when the detector is in 'Standby' mode.

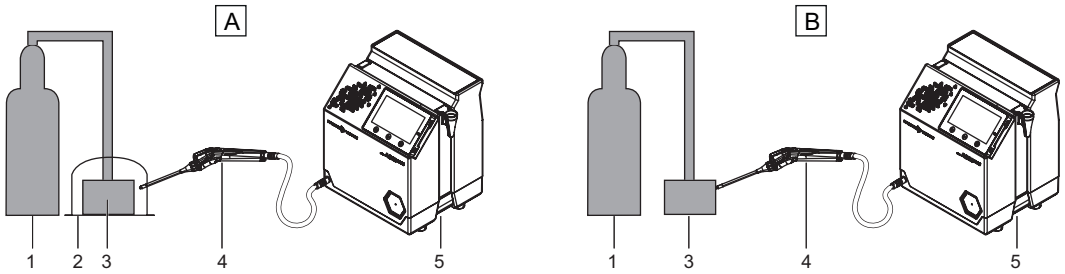
To access the function, use the **[[HE] AMBIENT]** function key.

1. Remove the probe from its sheath and place it in the ambient air.
2. Press **[Measure]**.
3. The Helium-4 concentration value is displayed.
   - The normal ^{4}He concentration is 5 ppm.
4. To take a new measurement, press **[Measure]** again.

7.4 Tightness test procedure

Sniffer method: the test piece is pressurized with tracer gas. The detector, via a sniffer probe, samples the tracer gas escaping from the piece.

2 test methods are possible: global test or localization test.



1 Tracer gas
2 Pressurization chamber
3 Test piece
4 Sniffer probe
5 Leak detector

Global test (A)	Localization test (B)
The test piece is placed in a chamber in which there is a sniffer probe. The leak cannot be located. The tracer gas from the leak accumulates over time inside the chamber. The detector measures the total leaks.	The sniffer probe is moved over areas likely to contain leaks. The leak can be located. The detector does not perform a direct measure of the leak. The probe captures only a portion of the tracer gas flow escaping from the test piece according to the positioning of the probe by the user. The captured flow depends on: ● the distance between the leak and the probe port, ● the location of the leak relative to the probe.

7.5 Using the sniffer probe

The leak detector is designed to be used only with the manufacturer's sniffer probe (see chapter "Accessories").

- The sniffer probe should be used for the purposes for which it was designed.
- The sniffer probe must not be used in a liquid.
- The sniffer probe must not be inserted into an electrical outlet.
- The sniffer probe must not be introduced into the human body.
- The sniffer probe must not be used without its port.
- The sniffer probe nozzle should not be in contact with temperatures < -20 °C and > 60 °C.

Starting a measure	ECO mode enabled: grip the capacitive handle of the sniffer probe. ECO mode disabled: press the **START/STOP** button on the control panel.
Stopping a measure	ECO mode enabled: put the sniffer probe down (probe goes into standby mode after 10 minutes). ECO mode disabled: press the **START/STOP** button on the control panel.
Zero function	Press the **ZERO** button (see chapter "Zero function").
Lighting	To light up the test area, the probe is equipped with LED lighting. Touch the metal edge of the LED lights to turn the lights on/off. [1)]

1) See chapter "Description of the sniffer probe"

7.6 Operation monitoring

During operation, the user is notified of an incident on the detector control panel and on the sniffer probe.

Type of fault	Control panel		Sniffer probe [1]
Warning		Press **i Next** pictograph to display the fault.	**'Standby' mode** ● LED status ● LED bargraph **'Measurement' mode** ● LED status ● LED bargraph : color according to the reject set point value
Error		Message display. Press **i Next** pictograph to display the fault.	● LED status ● LED bargraph
Critical error		Display of a "Critical error - E244" message. Contact a service center.	● LED status ● LED bargraph
1) LED display coding: see chapter "Description of the sniffer probe" of the operating instructions.			

7.7 Test Start/Stop

		From the leak detector	From the sniffer probe
Test start	ECO mode enabled	1. Press the **START/STOP** button on the control panel. 2. Wait for the detector to enter 'Measure' mode. 3. Then run the sniffer probe slowly over the areas of the part to be tested that may leak: the leak rate displayed varies when a leak is detected (quantitative value of the measured leak rate).	1. Pick up the sniffer probe. 2. Wait for the detector to enter 'Measure' mode. 3. Then run the sniffer probe slowly over the areas of the part to be tested that may leak: the leak rate displayed varies when a leak is detected (quantitative value of the measured leak rate).
	ECO mode disabled		Test cannot be initiated via the sniffer probe.
Test stop	ECO mode enabled	1. Put the sniffer probe down. 2. Press the **START/STOP** button on the control panel.	● Put the sniffer probe down (do not hold it in your hand). — The test stops automatically after 10 mn.
	ECO mode disabled	● Press the **START/STOP** button on the control panel.	Test cannot be stopped via the sniffer probe.

7.8 Calibration

Calibration helps ensure that the leak detector is correctly adjusted to detect the tracer gas selected and display the correct leak rate.

7.8.1 External calibration

An external calibrated leak is used to calibrate the leak detector.

It is advisable to use a calibrated leak within the range of 10^{-5} mbar · l/s (10^{-6} Pa · m^3/s), containing the set tracer gas (see chapter "Accessories"). However, the choice of the calibrated leak depends on the level of pollution in the work environment.

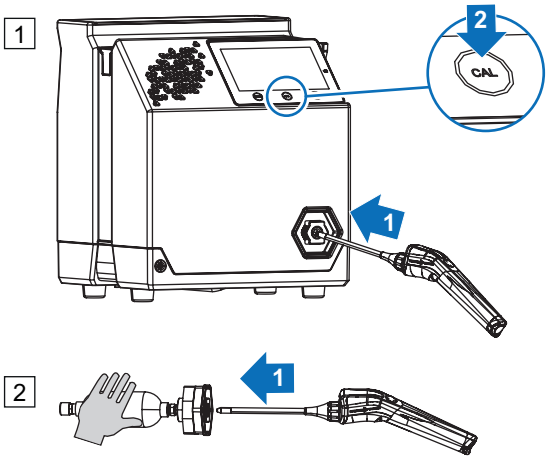
Detector calibration

20 minutes after switching it on, the detector proposes that the user perform a calibration. For proper use of the detector, **this calibration must be performed.**

It is advisable to perform a calibration:

- at least once a day,
- to optimize the accuracy of the measure,
- if it is uncertain whether the detector is working properly,
- for intense operation: start calibration at the beginning of each work session (e.g. work in shifts, every 8 hours).

1. Check the following settings (access: menu **[Measure]**).
   - The set tracer gas is that of the external calibrated leak used.
   - The name of the calibrated leak reference selected is that of the external calibrated leak used.
   - The information of the external calibrated leak used corresponds to the information provided on the control panel.
   - The type of calibration is 'External'.
2. Place the sniffer probe in the calibrated leak: leak in its dedicated area (1) or held manually (2).



   - It is possible to use a calibrated leak other than those proposed by the manufacturer.
   - The manufacturer's calibrated leaks are equipped with a hexagonal nozzle to position the leak in the leak detector cover. This nozzle plays no role in calibration.
3. Press the **CAL** button on the control panel to start calibration.
   - A message is displayed on the control panel if the detector tracer gas and the calibrated leak filling gas are different. Check the 1st step of the procedure.
4. Following the instructions given by the leak detector. Press **[Next]** to go to the next step.

At the end of the calibration, the detector returns to 'Measure' mode.

7.8.2 Calibration on concentration

A mixture of gases, with known tracer gas concentration, is used to calibrate the leak detector.

The helium in ambient air can be used for a calibration on concentration.

Before launching this function, make sure that the leak detector is in an environment free of tracer gas pollution.

1. Check the following settings (access: menu **[Measure]**).
   - The tracer gas concentration of the gas mixture used corresponds the data shown on the control panel.
   - The type of calibration is 'Concentration'.
2. Press the **CAL** button on the control panel to start calibration.
   - A message is displayed on the control panel if the detector tracer gas and the calibrated leak filling gas are different. Check the 1st step of the procedure.
3. Follow the instructions given by the leak detector. Press **[Next]** to move to the next step.

At the end of the calibration, the detector returns to 'Measure' mode.

7.9 Zero function

The zero function is used to identify very small variations in the leak rate in the ambient background.

The zero function is permanently enabled: when the detector is turned on, the leak rate displayed is the minimum detectable leak rate.

Perform a zero

Over time, there may be a deviation in the leak rate display. A zero must be performed regularly in the following cases:

- when the background value of the detector increases;
- before performing a precise measure.

There are 2 ways to perform a zero manually:

► From the control panel, press the **ZERO** button.
► From the sniffer probe (accessory), press the **ZERO** button.

7.10 Touch screen

The touch screen is interfaced with the detector and is used to:

- display information about the test,
- access the available functions,
- setting of the detector's parameters.

1 Main screen **[Home]**: Information about the current test

2 Graph screen: Monitoring and recording of the leak rate

The content of the screens is provided as an example. Depending on the detector settings, the display may be different.

► Remove the film that protects the touch screen upon delivery.
► Use the touch screen manually without using hard objects such as pens, screwdrivers, etc.
► Use the RS-232 to control/set the detector if the touch screen is out of service (broken screen).

Screenshot

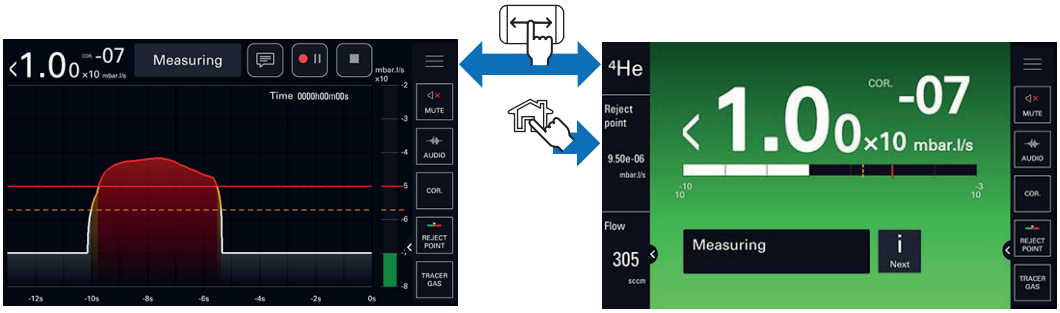
► To take a screenshot, press simultaneously on the **ZERO** and **[Home]** buttons on the control panel.
  – The screenshots are always saved in the internal memory.
    Name of screenshots: ScreenYYYYMMDD_HHMMSS (Example: Screen20210203_143302).

7.10.1 Navigation

Symbols

Symbol	Description
	Available on the control panel Return to the main screen from any menu **[Home]** in the manual
	Return to previous menu
	Access to a sub-menu
	Access secured with password • Red closed padlock: unauthorized access (password access) • Green open padlock: authorized access
	Enabling slider • Black slider: function disabled • Green slider: function enabled
	Action button (access to a setting, function, etc.)
	Navigation tools • << >>: access to the first/last item • < >: access to the previous/next item **[<< >>] [< >]** in the instructions
	Error message
	Critical error message
	Access error/warning message **[i Next]** in the instructions
	Setting tool • The green slider indicates the set value. • To increase/decrease this value, click on the right/left of the cursor.
	Access to the Settings menus
	Return to home page **[X]** in the instructions
	Saving the change made **[✔]** in the instructions
	Display/Hide an area
	Cursor for screen navigation

Access to the main/graphic screen

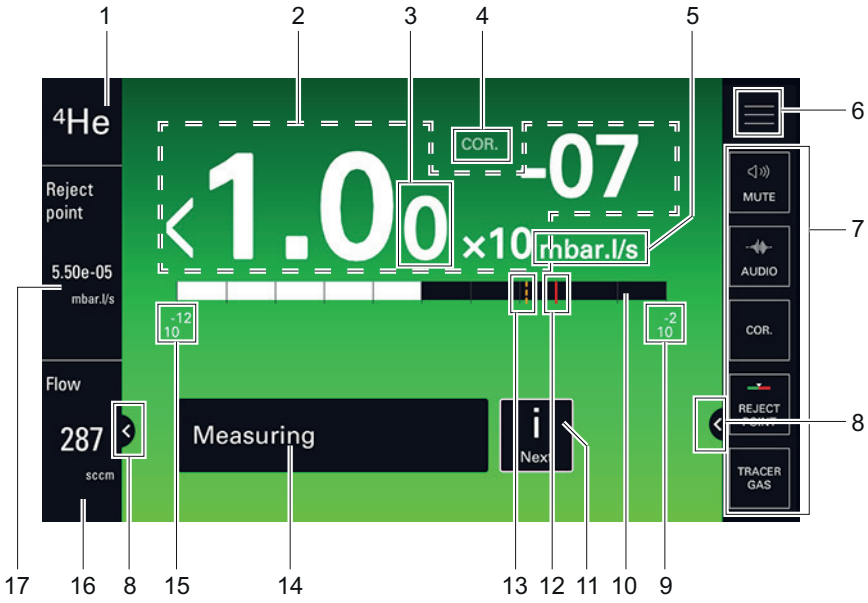


Access to the graph screen, menus and locked function keys

Access to the graph screen, menus and locked function keys may be permitted or prohibited.

► To allow/deny access, see chapter “Access - Password”.

7.10.2 Main screen (Home)



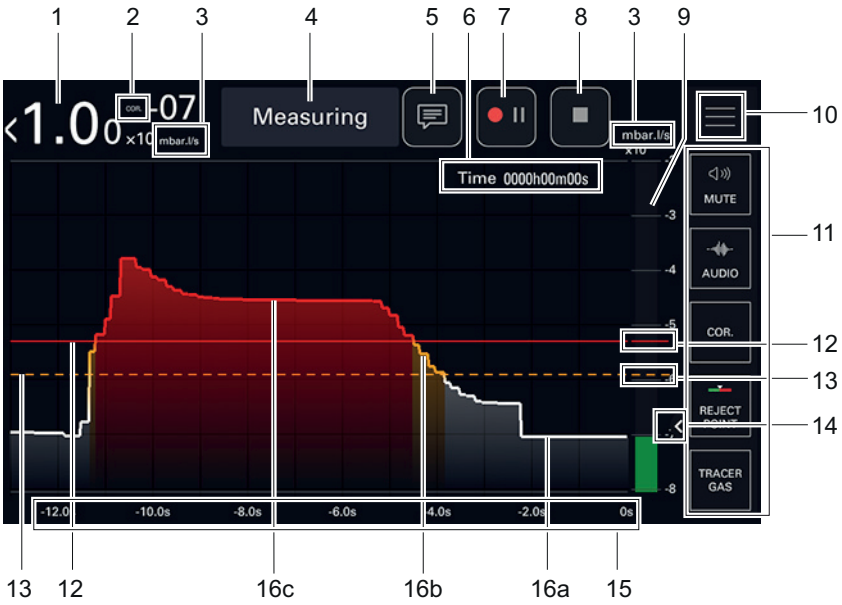
Mark	Function	Name of the pictogram in the operating instructions
1 [1)]	Tracer gas	-
2	Digital display of leak rate Gray screen: detector in standby mode, no leak rate displayed (-·-·10⁻⁻⁻) The color of the screen varies depending on the test result: ● green screen: measured leak rate below the reject point ● red screen: measured leak rate above the reject point	-
3	Display 2nd digit	-
4	**COR** indicator: correction factor applied	-
5	Leak rate unit	-
6	Access to the menu Settings	**SETTINGS**
7	Function key bar	-
8	Display/Hide an area	**EXPAND**
9	High decade (max) of the bargraph	-
10	Leak rate bargraph display (color according to test result)	-
11	**i Next** indicator: error/warning message to be viewed	-
12	Set reject point (red plot)	-

1) Display only

Mark	Function	Name of the pictogram in the operating instructions
13	Set warning point (orange plot)	-
14	Current status of the detector	-
15	Low decade (min) of the bargraph	-
16 [1)]	Sniffer probe flow	-
17 [1)]	Set reject point bargraph digital display	-
1) Display only		

Tbl. 2: Main screen (Home)

7.10.3 Graph screen



► Click on the screen to access the graph settings (see chapter “Graph screen: graph settings”).

Mark	Function	Name of the pictogram in the operating instructions
1	Digital display of leak rate	-
2	**COR** indicator: correction factor applied	-
3	Leak rate unit	-
4	Current status of the detector	-
5 [1)]	Comments access	**COMMENTS**
6 [1)]	Total recording time	-
7 [1)]	Start/Pause recording	**START REC**
8 [1)]	Stop the recording	**STOP REC**
9	Bargraph display of the leak rate ● Green bargraph: measured leak rate below the warning point ● Orange bargraph: measured leak rate between the warning point and the reject point ● Red bargraph: measured leak rate above the reject point	-
10	Access to the Settings menus	**SETTINGS**
11	Function key bar	-
12	Set reject point (red plot)	-
13	Set warning point (orange plot)	-
1) Display according to recording settings		

Mark	Function	Name of the pictogram in the operating instructions
14	Display/Hide an area	**EXPAND**
15	Display Time	-
16	Plot of the tracer gas leak rate • 16a - white plot: measured leak rate below the warning point • 16b - orange plot: measured leak rate between the warning and the reject point • 16c - red plot: measured leak rate above the reject point	-
1) Display according to recording settings		

Tbl. 3: Graph screen

Navigation

► During recording, drag the plot to the left/right to browse the recording.

7.10.4 Graph screen: graph parameters

Access: Click on the screen to access the graph parameters.		**Choice - Setting limit** [1]
High decade	To be set High decade (max) of the bargraph Note: Maximum of 10 decades between high and low decade	-11 – +6
Low decade	To be set Low decade (min) of the bargraph Note: Maximum of 10 decades between high and low decade	-12 – +5
Display Time	To be set Maximum time range displayed on the screen	12 s – 1 h
Auto scale	To be enabled The automatic scale is used to display the measured leak rate centrered on 2 or 4 decades. The scale varies according to the leak rate measured. When auto scale is enabled, the scale configured for the leak rate is no longer taken into account. See example below.	Enabled Disabled
Auto scale size	To be selected Number of auto scale decades Example: leak rate = 5 · 10^{-5} mbar · l/s (5 · 10^{-4} Pa · m^3/s) • Auto scale 2 decades: scale 1 · 10^{-4} – 1 · 10^{-6} mbar · l/s (1 · 10^{-4} – 1 · 10^{-7} Pa · m^3/s)) • Auto scale 4 decades: scale 1 · 10^{-3} – 1 · 10^{-7} mbar · l/s (1 · 10^{-4} – 1 · 10^{-8} Pa · m^3/s)	2 decades 4 decades
Sampling time	To be set Time between 2 recorded measures	100 ms – 30 s
Enable record	To be enabled Display/Hide pictograms **COMMENTS**, **START REC** and **STOP REC** of the graph screen (see chapter “Graph Screen”).	Enabled Disabled
1) See chapter “Tree diagram of the Settings menu”		

7.10.5 Graph screen: recording

Recording makes it possible to store the measures taken during the test in the control panel memory: **it will not save these measures**.

During a recording, all the detector functions are available.

After the detector is turned off (by a power failure or user manual shutdown), the current recording is cleared.

A record may include several measures. The successive measures are recorded one after the other in the recording: a visual cue (Δ) indicates the measure change.

To start a new recording, you must first save the current one.

When the memory is full and if a recording is in progress, recording is automatically stopped.

1. Update the recording settings if necessary (see chapter “Graph screen: graph parameters”).
2. Press the **COMMENTS** pictogram to add a comment (see chapter "Graph screen”).
   - Optional: this can be done at any time during the recording or during a pause
   - Comments can be viewed later in the backup .CSV file.
3. Press the **START REC** pictogram to start recording.
   - The pictogram glows red and flashes.
   - None of the measures displayed on the plot before the recording starts will be recorded.
4. If necessary, press the **START REC** pictogram to pause.
   - The pictogram glows red without flashing.
   - None of the measures displayed on the plot during the pause will be recorded.
5. Press the **START REC** pictogram to start recording.
6. Repeat the previous steps as many times as necessary.
7. Press the **STOP REC** pictogram to stop recording.

   The message “Stop recording and save” is displayed.
   - Return to the recording in progress to continue (the measures already saved will be retained): press **[Cancel]**.
   - To stop and save the recording in progress: press **[OK]** (see chapter “Graph screen: saving a recording”).

7.10.6 Graph screen: saving a recording

This function is used to save the current record in a .csv file.

Saving is not automatic.

The recording can be saved in a USB stick or in the internal memory of the detector.

To view the saved file (see chapter “Graph screen: viewing a recording”).

Saving a file (.csv)

The saved file (.csv) contains all the measures made during the recording. It allows further processing.

The default separator is “tab”.

1. Start a recording (see chapter “Graph screen: recording”).
2. Press the **STOP REC** pictogram to stop recording (see chapter “Graph screen”).
3. The message “Stop recording and save” is displayed: Press **[OK]**.
   - Automatic opening of the File Manager menu window.
4. Select the storage location (**[Internal Memory]** or **[USB Stick]**) of the file to be saved.
5. Click on the lower left frame and enter the name of the file to be saved.
6. Press **[✔]** to confirm the entry.
7. Press **[SAVE]** to complete the recording.
   - The message “Record file saved successfully” is displayed to confirm the recording.

7.10.7 Graph screen: viewing a recording

It is possible to view a recording without stopping a recording in progress, at any time.

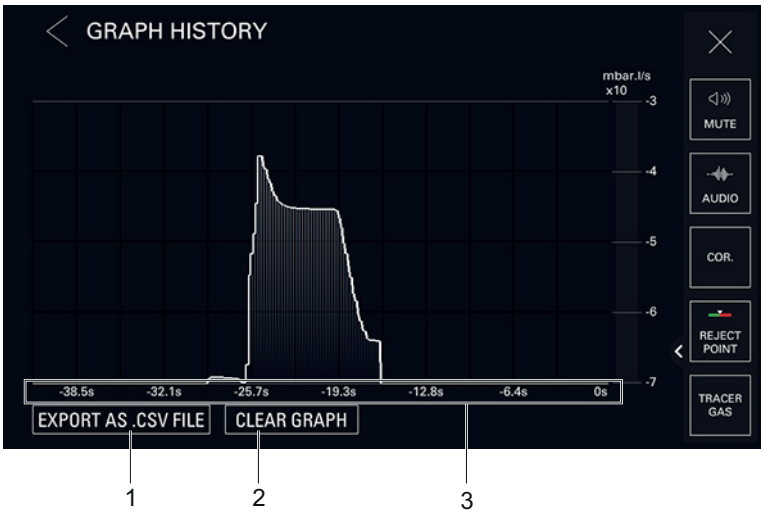
Graph history

The function “Graph history” automatically records a history of the leak rate once the leak detector is on.

The recording is in a buffer memory and can be saved.

The maximum duration of the history depends on the current setting:

- 12 s display time: 21 min history
- 1 h display time: 105 h history (≈ 4 days)



1 Button to save a .csv file **[EXPORT AS . CSV FILE]**
2 Button to clear the screen **[CLEAR GRAPH]**
3 Total recording time

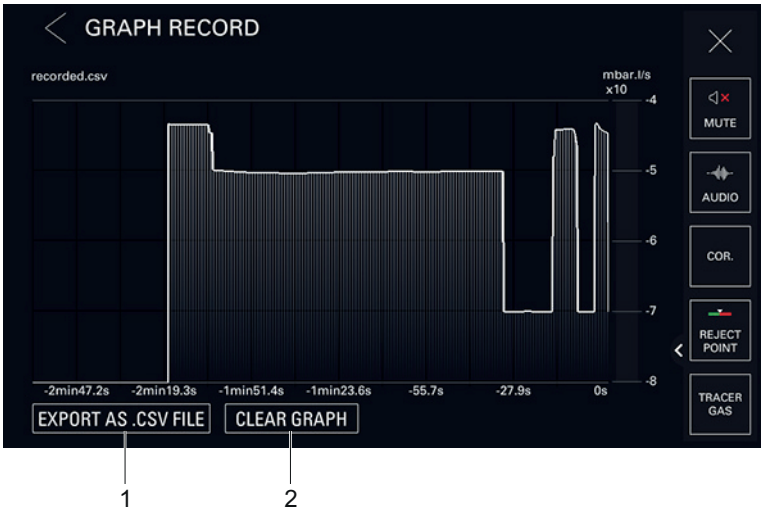
It is possible to view the history or zoom on it, without stopping a recording in progress, by double clicking on the graph screen, at any time.

1. Double click on the graph screen to view “Graph History”.
2. Press **[Export as .CSV file]**.
   - Automatic opening of the menu **[File Manager]** window.
3. Select the storage location (**[Internal Memory]** or **[USB Stick]**) of the file to be saved.
4. Click on the lower left frame and enter the name of the file to be saved.
5. Press **[✔]** to confirm the entry.
6. Press **[SAVE]** to complete the recording.
   - The message “Record file saved successfully” is displayed to confirm the recording.

The user can view the details of a measure for each point saved: see “Details of a measure” below.

The user can zoom in on the current display: see “Zoom function” below.

Graph saved



1 Button to save a .csv file **[EXPORT AS . CSV FILE]**
2 Button to clear the screen **[CLEAR GRAPH]**

1. Access menu **[File Manager]**
2. Select the storage location (**[Internal Memory]** or **[USB Stick]**) of the file to be viewed.
3. Select the file to be viewed (.csv).

4. Press **[OPEN]**.
   - No direct display of the saved measures, but a plot corresponding to the saved measures is displayed.

     It is possible to view the details for each measure carried out (see below).
5. After viewing, press **[Delete Graph]** to delete the current display. If this operation is not performed, on opening another file to view, they will accumulate on the screen.
6. To exit the viewing window, press **[X]**.

The user can view the details of a measure for each point saved: see “Details of a measure” below.

The user can zoom in on the current display: see “Zoom function” below.

Details of a measure

The user can view the details of a measure for each point of the current graph on the graph screen, a recorded graph or the history of the graph.

By viewing a .csv file, the following information can be viewed for each saved point:

- the value of the exact leak rate measured;
- the time of measure with regard to the end of the recording.

1 Measure selected

2 Point-to-point navigation tool

3 Details of the selected measure:
   - Time: time of measure relative to end of recording
   - Value: exact measured value of the leak rate

4 Window closing

1. Press the measure point on the graph to be viewed until a red dot appears.
   - A window with details appears.
   - Press on [X] to close the window.
2. To adjust the selection, move forward/backward from point to point by pressing the navigation tools.

Zoom function

At any time, it is possible to zoom in on the current display.

► To zoom in, place two fingers on the touch screen area and move them away from each other.

► To zoom out, place two fingers slightly apart from each other on the touch screen and bring them towards each other.

7.10.8 Function key bar

The function key bar is used to view settings, access a menu (shortcut) or start a direct action.

It is composed of 2 parts:

- 5 function keys permanently displayed on the right,
  - **[MUTE]**
  - **[AUDIO]**
  - **[TRACER GAS]**

  - **[REJECT POINT]**
  - **[COR]**
- additional function keys not permanently displayed on the left.
  - **[INFOR.]**
  - **[TIMER]**
  - **[[HE] AMBIENT]**

► To display additional function keys, press the pictogram **EXPAND** (see chapter “Main screen” or “Graph screen”).

Customizing user levels

The contents of the function bar can be customized according to the user level.

Access to function keys may be permitted or prohibited.

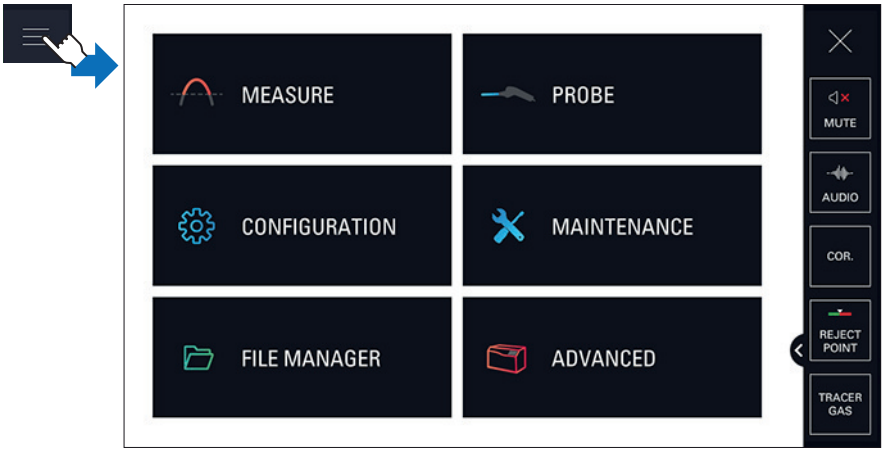
► To allow/deny access, see chapter “Access - Password”.

8 Settings menu

The Settings menu allows the user to set the product according to its specific use.

The functions of the Settings menu are divided into 6 menus.

► From the control panel, press the **SETTINGS** pictogram (see chapter “Main screen”or “Graph screen”).



Functions by menu
Menu **[MEASURE]** ● Tracer gas ● Set points ● Correction factor ● Calibrated leak reference ● Target value ● Calibrated leak settings
Menu **[PROBE]** ● Probe flow unit ● Probe clogged ● Eco mode
Menu **[CONFIGURATION]** ● Unit ● Date ● Time ● Language ● Sound volume ● Screen settings ● Access/Password
Menu **[MAINTENANCE]** ● History ● Information ● Last maintenance operations ● Timers before next maintenance ● Maintenance turbo pump & cell ● Import/Export parameters
Menu **[FILE MANAGER]**
Menu **[ADVANCED]** ● Input/Output ● Service

Temporary access to a locked menu

Temporary access: after back to the main screen, the menu is locked again.

► See chapter “Access - Password”.

Permanent display on the setting menus

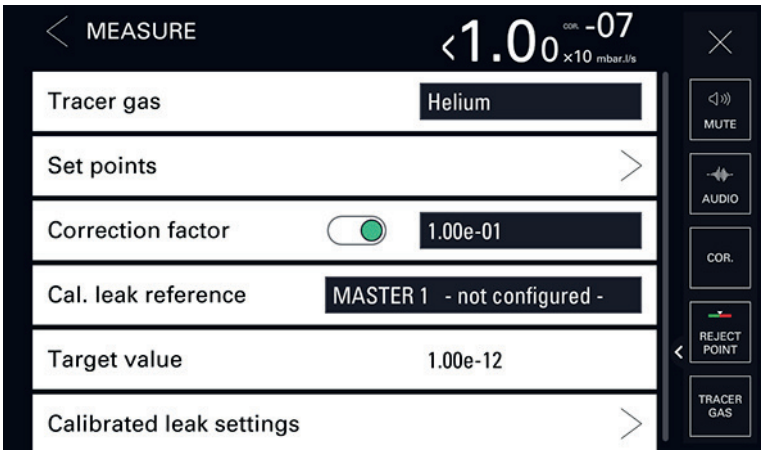
The leak rate can be viewed at any time by the user.

The leak rate is permanently displayed on the setting menus (except 'File manger' menu).

1 Digital display of leak rate and its unit

2 **COR** indicator: correction factor applied

8.1 Measure menu

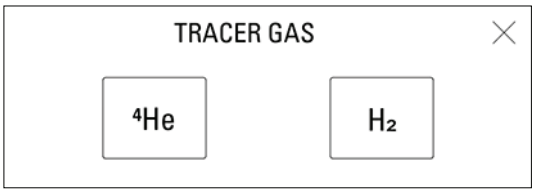


8.1.1 Tracer gas

This menu is used to select the tracer gas.

Access: Menu [Measure] [Tracer Gas]		**Choice - Setting limit** [1]
Tracer gas	To be selected The tracer gas is the gas searched for during a test.	Helium 4 Helium 3 Hydrogen
1) Default settings: see chapter “Tree diagram of the Settings menu”		

For quick access from the main screen, use the **[TRACER GAS]** function key.



8.1.2 Set points

This menu is used to define the test method used and the set points.

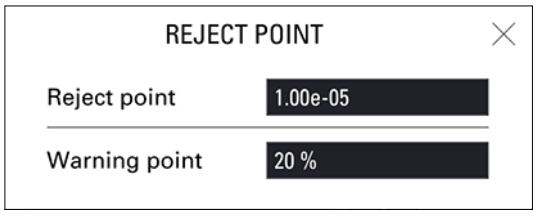
Access: Menu [Measure] [Set Points]		Choice - Setting limit [1]
Sniffing method	To be selected ● Localization — Finding the localization of a leak — Possible taking into account the reject point but not the warning point ● Pass-Fail — Finding the value of a leak — Taking into account the reject and warning points	Localization Pass-Fail
Reject point	Only for 'Localization' method To be enabled Display of the test result: see details below. ● Enabled: reject point taken into account and variable display according to the measured leak. ● Disabled: reject point not taken into account and separate display of the measured leak (green screen and white bargraph permanently).	Enabled Disabled
	To be set for each tracer gas The reject point is the acceptance point for parts. ● Measured leak rate < reject point: part accepted (Pass) ● Measured leak rate > reject point: part rejected (Fail)	$1 \cdot 10^{-18} – 1 \cdot 10^{+18}$
Warning point	Only for 'Pass-Fail' method To be enabled Setting available only for 'Pass-Fail' method The warning point is an intermediate point defined accordint to the reject point. It indicates that the user is approaching the reject point, but the tested part is good Display of the test result: see details below.	Enabled Disabled
	To be set Example: reject point = $5 \cdot 10^{-5}$ -> if 20%, warning point = $1 \cdot 10^{-5}$	1 – 99 %
Detector sound	To be selected Type of sound emitted by the detector and/or the probe: see details below. The sound of the detector and/or the probe must be enabled beforehand (see chapter “Sound volume”). The sound level can be set (see chapter “Sound volume”).	Enabled [2] Disabled Sound 1 [3] Sound 2 [3]

1) Default settings: see chapter “Tree diagram of the Settings menu”

2) 'Localization' method only

3) 'Pass-Fail' method only

For quick access from the main screen, use the **[REJECT POINT]** function key.



Display of the test results

Test result	Display Control panel	Display Sniffer probe [1]
Leak rate below the warning point or the reject point if the alarm threshold is disabled	Screen: green Bargraph: white Graph: white plot	LED bargraph or or according to the reject point setting LED Status
Leak rate between warning point and reject point	Screen: green Bargraph: orange Graph: orange plot	LED bargraph LED Status
Leak rate greater than the reject point	Screen: red Bargraph: white Graph: red plot	LED bargraph LED Status

1) Coding of the LED display: see chapter “Description of the sniffer probe”

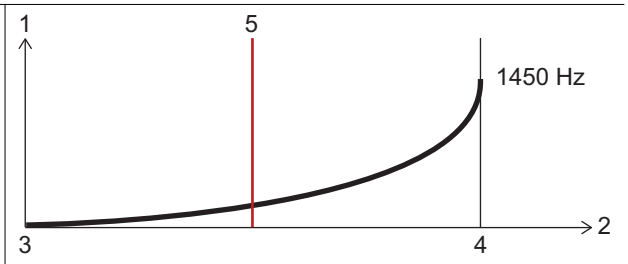
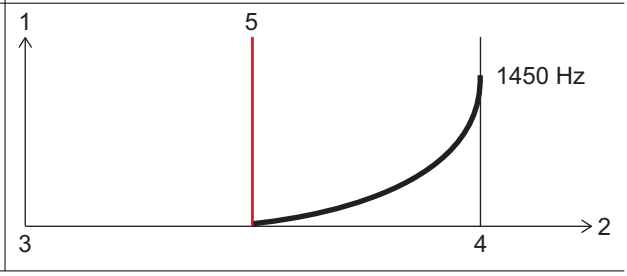
Type of sound

The sound emitted by the detector and the sniffer probe varies according to several parameters.

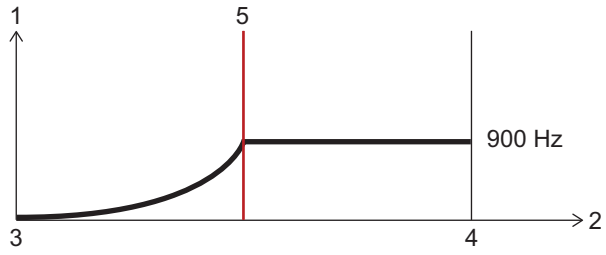
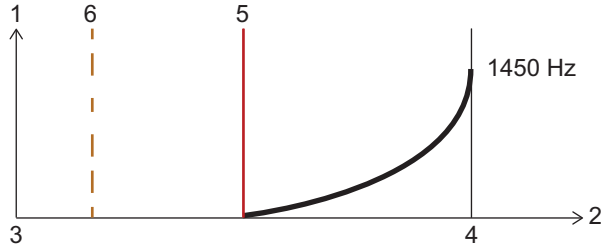
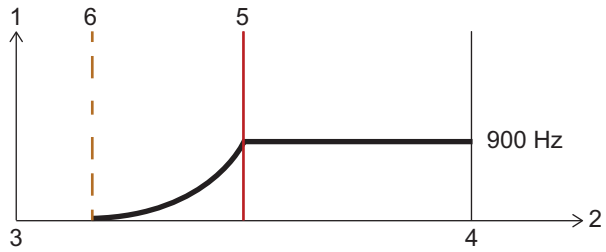
Parameter	'Localization' method		'Pass-Fail' method					
Warning Point	-		Off			On		
Detector sound	Enabled	Disabled	Sound 1	Sound 2	Disabled	Sound 1	Sound 2	Disabled

- **Leak detector: variation of frequency according to measured leak rate**
- **Sniffer probe: variation of the number of beeps per second according to the measured leak rate**

1 - Sound frequency (detector) or number of beeps per second (sniffer probe)
2 - Measured leak rate
3 - Low stop of the bargraph
4 - High stop of the bargraph
5 - Reject point (red plot)
6 - Warning point (orange plot)

Method: Localization Detector sound: Enabled	
Method: Pass-Fail Warning Point: off Detector sound: Sound 1	

- **Leak detector: variation of frequency according to measured leak rate**
- **Sniffer probe: variation of the number of beeps per second according to the measured leak rate**

Method: Pass-Fail Warning Point: off Detector sound: Sound 2	
Method: Pass-Fail Warning Point: on Detector sound: Sound 1	
Method: Pass-Fail Warning Point: on Detector sound: Sound 2	

8.1.3 Correction factor

The correction factor is used to correct the leak rate measured by the leak detector when the tracer gas concentration is less than 100%.

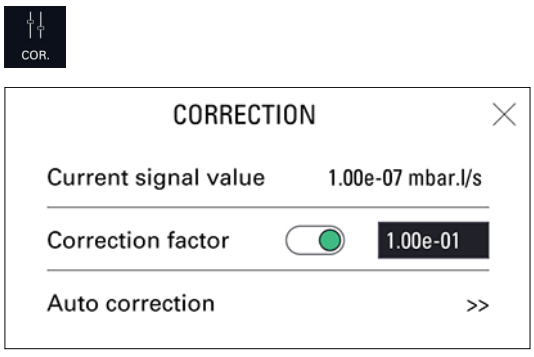
A light indicating that the function is enabled is displayed on the main screen.

Use of the correction factor must not replace calibration.

Access: Menu [Measure] [Correction factor]		**Choice - Setting limit[1)]**
Correction factor	To be enabled	Enabled Disabled
	To be set	$1 \cdot 10^{-18}$ – $1 \cdot 10^{+18}$

1) Default settings: see chapter “Tree diagram of the Settings menu”

For quick access from the main screen, use the **[COR]** function key.



Example

The table below shows the leak rate displayed according to the correction factor applied.

E.g. leak rate displayed with calibrated leak of $1 \cdot 10^{-5}$ mbar · l/s ($1 \cdot 10^{-6}$ Pa · m^3/s) (with 100% ^{4}He)

% He in the gas used	100%	50%	5%	1%
Leak rate displayed on the leak detector without correction factor	$1 \cdot 10^{-5}$ mbar · l/s ($1 \cdot 10^{-6}$ Pa · m^3/s)	$5 \cdot 10^{-6}$ mbar · l/s ($5 \cdot 10^{-7}$ Pa · m^3/s)	$5 \cdot 10^{-7}$ mbar · l/s ($5 \cdot 10^{-8}$ Pa · m^3/s)	$1 \cdot 10^{-7}$ mbar · l/s ($1 \cdot 10^{-8}$ Pa · m^3/s)
Correction factor value	1	2	20	100
Leak rate displayed on the leak detector with correction	$1 \cdot 10^{-5}$ mbar · l/s ($1 \cdot 10^{-6}$ Pa · m^3/s)			

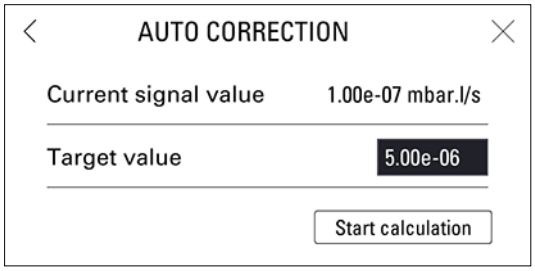
Display

The **COR** indicator light is displayed on the control panel when the value of the correction factor is not 1.

The leak rate displayed takes into account the correction factor applied.

Correction factor calculation

1. Press the **START/STOP** button to start a test.
2. Press the **[COR]** function key.
3. Enable the correction factor.
4. If the value of the correction factor to be applied is known:
   a Set the correction factor to be applied. The correction factor is the coefficient to be applied to the measured leak rate.
   b Press **[✔]**.
   c Press **[X]**.
5. If the value of the correction factor is unknown:
   a Press **[>>]** to access the **[Auto Correction]** function.



   b Press **[Target Value]**.
   c Set the target leak rate of the target value.
   d Press **[Start Calculation]**.
   e Press **[X]** to exit the function.

The value of the correction factor is calculated automatically and updated.

The Correction function is automatically enabled.

8.1.4 Calibrated leak reference

This menu is used to quickly select a recorded calibrated leak reference.

A calibrated leak reference can be:

- an external calibrated leak to perform an external calibration,
- a tracer gas concentration from a mixture of gases to perform calibration on concentration.

Access: Menu [Measure] [Calibrated Leak Reference]		Choice - Setting limit [1]
Calibrated leak reference	To be selected Up to 5 leaks can be recorded by the user.	Not configurated

1) Default settings: see chapter “Tree diagram of the Settings menu”

8.1.5 Target value

The target value is the value of the calibrated leak measured and corrected for temperature, taking into account the loss/year.

The temperature and the loss/year must be taken into account on calculating the target value.

This information is provided on the calibrated leak identification label.

Access: Menu [Measure] [Target Value]	
Target value	Read only

8.1.6 Calibrated leak setting

This menu is used to enter and view the settings of the 5 recorded calibrated leak references.

► Update these settings when changing or recalibrating a calibrated leak reference.

The menus shown vary depending on:

- the use of an external calibrated leak with or without a PV code,
- the type of calibration: external or concentration.

Access: Menu [Measure] [Calibrated Leak Settings]		**Choice - Setting limit [1]**
Cal leak selection	To be selected Establishment of leak name provided by default: • Tracer gas • Leak value e.g. ^{4}He 4 · 4e-05 mbar · l/s	Not configurated
Name	To be completed (optional)	-
PV cal leak coding	To be enabled To be enabled when using a calibrated leak with a PV code	Enabled Disabled
	To be completed [2] This code is used to automatically create and record a calibrated leak by entering all the leak settings (only the calibrated leaks proposed by the manufacturer) (see chapter “Calibrated leak installation”). Check the accuracy of the data with the rating label of the calibrated leak.	-
Filling gas [3]	Read only	-
Value [3]	Read only	-
Year of calibration [3]	Read only	-
Temperature [3]	Read only	0 – 99 °C
Type [4]	To be completed Type of calibration • External: calibration based on external calibrated leak (^{4}He, ^{3}He or H_2 leak). • Concentration: calibration from a gas mixture for which the tracer gas concentration is known.	External Concentration

1) Default settings: see chapter “Tree diagram of the Settings menu”

2) Use the information indicated on the calibrated leak used for calibration or on its calibration certificate.

3) Additional settings if the ‘PV cal leak coding’ is enabled.

4) Additional settings if the ‘PV cal leak coding’ is disabled.

Additional settings if the ‘Type’ is ‘External’

Access: Menu [Measure] [Calibrated Leak Settings]		**Choice - Setting limit [1]**
Filling gas	To be selected [2]	Helium 4 Helium 3 Hydrogen
Value	To be set [2]	-

1) Default settings: see chapter “Tree diagram of the Settings menu”

2) Use the information indicated on the calibrated leak used for calibration or on its calibration certificate.

Access: Menu [Measure] [Calibrated Leak Settings]		Choice - Setting limit [1]
To be set [2]	To be selected [2]	mbar · l/s Pa · m³/s Torr · l/s atm · cc/s ppm sccm sccs mtorr · l/s gr/yr oz/yr lb/yr
Year of calibration	To be set [2]	01/2000 – 12/2099
Loss per year (%)	To be set [2]	0,0 – 99,99 °C
Reference temperature (°C)	To be set [2]	0 – 99
Temperature coefficient (%/°C)	To be set [2]	0,0 – 9,9
Temperature	To be set [2]	0 – 99 C

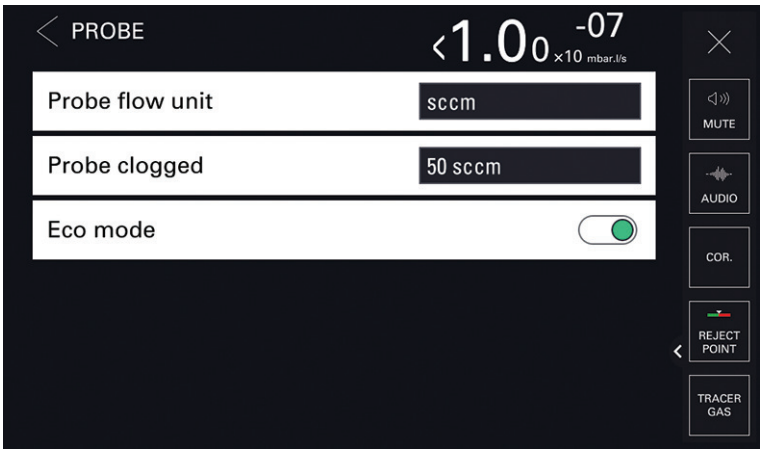
1) Default settings: see chapter “Tree diagram of the Settings menu”
2) Use the information indicated on the calibrated leak used for calibration or on its calibration certificate.

Additional settings if the ‘Type’ is ‘Concentration’

Access: Menu [Measure] [Calibrated Leak Settings]		Choice - Setting limit [1]
Filling gas	To be selected [2]	Helium 4 Helium 3 Hydrogen
Value	To be set [2]	-
Unit	Read only	ppm

1) Default settings: see chapter “Tree diagram of the Settings menu”
2) Use the information indicated on the calibrated leak used for calibration or on its calibration certificate.

8.2 Probe menu



8.2.1 Probe flow unit

This menu is used to set the sniffer probe flow unit.

Access: Menu [Probe] [Probe flow unit]		Choice - Setting limit [1]
Probe flow unit	To be selected The probe flow display shows its level of saturation with respect to a new probe. This makes it possible to determine, for example, when a probe filter change is necessary. ● %: percentage of measured flow versus flow of a new sniffer probe — New probe = 100% ● sccm: actual value of the measured flow — New probe ≈ 300 sccm ± 10 % (i.e. ≈ 270 – 330 sccm)	% sccm

1) Default settings: see chapter “Tree diagram of the Settings menu”

8.2.2 Probe clogged

This menu is used to set the probe clogged set point to verify that the sniffer probe (accessory) is operational. When the probe flow is below the **[Probe clogged]** threshold, a code is displayed to inform the operator.

Access: Menu [Probe] [Probe clogged]		Choice - Setting limit [1]
Probe clogged	To be set 100% ≈ 300 sccm ± 10% ((.e. ≈ 270 – 330 sccm)	10 – 90 % 1 – 299 sccm

1) Default settings: see chapter “Tree diagram of the Settings menu”

Fault	Display Control panel	Display Sniffer probe[1]
Probe clogged set point exceeded	Display of **i Next** pictogram to view the information message. White bargraph	LED bargraph LED status

1) Coding of the LED display: see chapter “Description of the sniffer probe”

8.2.3 ECO mode

This menu enables:

- Test launch via “Getting started with the probe”.
- The test is stopped after 10 minutes of probe inactivity.
  - The probe pump inlet cuts out automatically if the test was not stopped using the **START/ STOP** button on the control panel.
  - The lifetime of the filters is preserved.

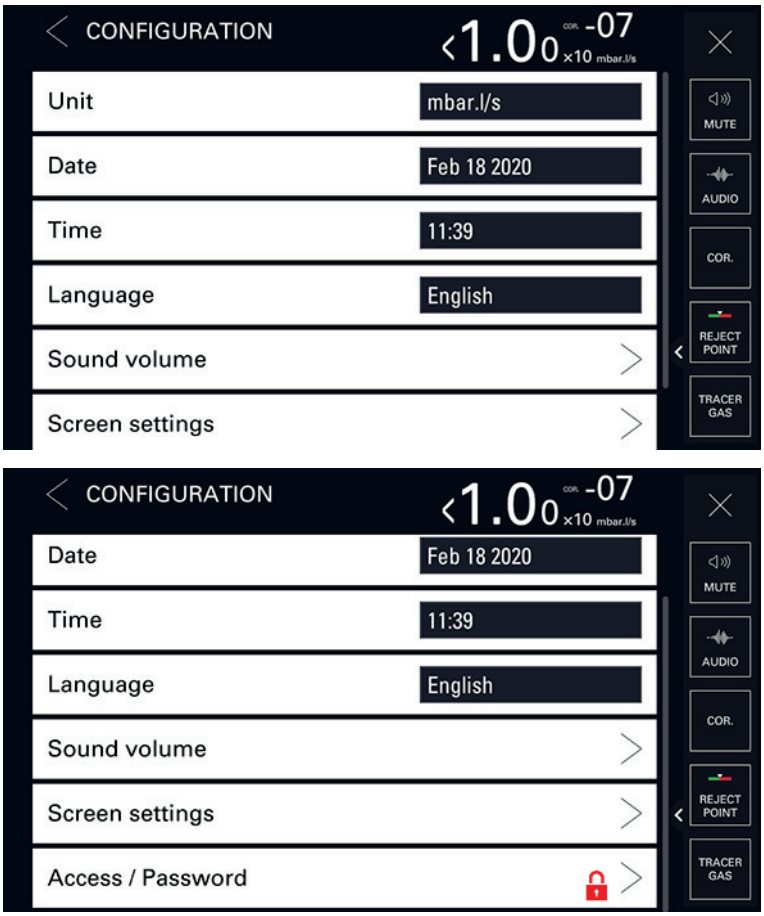
To use the sniffer probe in a test, refer to the chapters “Using the sniffer probe” and “Test start/stop”.

For automated tightness tests, in which the probe is not manipulated by an operator (but by a robot or other system), ECO mode must be disabled.

Access: Menu [Probe] [Eco mode]		Choice - Setting limit [1]
Eco mode	To be enabled	Enabled Disabled

1) Initial setting: see chapter “Tree diagram to the Settings menu”

8.3 Configuration menu



8.3.1 Unit/Date/Time/Language

Access: Menu [Configuration] + as selected [Unit] [Date] [Time] [Language]		**Choice - Setting limit** [1]
Unit	To be selected [1]	mbar · l/s Pa · m^3/s Torr · l/s atm · cc/s ppm sccm sccs mtorr · l/s gr/yr oz/yr lb/yr
Date	To be set [1]	- Format: Month Day Year

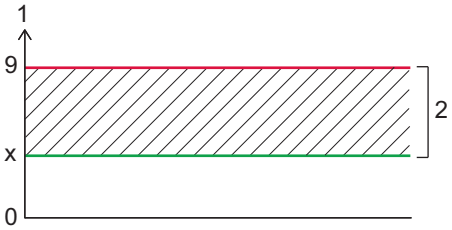
1) No default settings: set by user on switching the detector on for the 1st time

Access: Menu [Configuration] + as selected [Unit] [Date] [Time] [Language]		Choice - Setting limit [1]
Time	To be set [1]	- Format: hh:mm
Language	To be set [1]	English Spanish German French Japanese Italian Chinese Korean Russian Portuguese

1) No default settings: set by user on switching the detector on for the 1st time

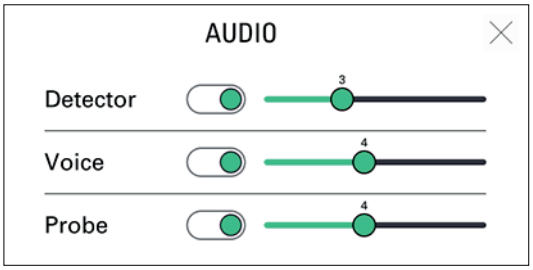
8.3.2 Sound volume

This menu is used to set the sound volumes for the leak detector and the sniffer probe (accessory).

Access: Menu [Configuration] [Sound Volume]		Choice - Setting limit [1]
Detector	To be enabled The audio alarm of the detector informs the user that the reject point has been crossed.	Enabled Disabled
	To be set Level 9 = 90 dBA	0 – 9
Voice	To be enabled The voice of the detector informs the user of the status of the detector or the actions to be carried out.	Enabled Disabled
	To be set	0 – 9
Probe	To be enabled The audio alarm of the sniffer probe informs the user that the reject point has been crossed.	Enabled Disabled
	To be set	0 – 9
Min detector sound	To be enabled The minimum sound level defines a minimum level for the **[Detector]** and/or **[Probe]** sounds.  1 - Sound scale (0–9) 2 - Possible setting range of the**[Detector]/[Probe]** sound level x - Minimum detector sound set: no sound will be below x	Enabled Disabled
	To be set The **[Detector]** and/or **[Probe]** settings are automatically corrected if the minimum detector sound is greater than the set values. The **[Detector]** and/or **[Probe]** settings are maintained if the minimum detector sound is lower than the set values.	0 – 9

1) Default settings: see chapter “Tree diagram of the Settings menu”

For quick access from the main screen, use the **[AUDIO]** function key.



To quickly turn off the sound of the detector and the sniffer probe, use the **[MUTE]** function key.

The red cross on the pictogram indicates that the “Mute” function is enabled.

8.3.3 Screen settings

This menu is used to enter the control panel settings.

Access: Menu [Configuration] [Screen settings]		**Choice - Setting limit[1)]**
Brightness	To be set	0 – 20
Func. Paging	Function available only if a wireless remote control is detected. To be selected When a wireless remote control (accessory) is used, the ‘Paging’ function makes it possible to easily find the remote if it is located within its field of use with the detector. When the function is activated, the remote control emits a sound signal so it can be located. To stop the sound signal, deselect the Paging function.	No Yes
Leak rate bargraph	See details below	-
Resetting the screen settings	Function launching This function is used to load the default settings of the control panel.	-
1) Default settings: see chapter “Tree diagram of the Settings menu”		

Leak rate bargraph details

This menu is used to enter the bargraph settings.

Access: Menu [Configuration] [Leak rate bargraph]		**Choice - Setting limit [1)]**
High decade	To be set High decade (max) of the bargraph	-11– +6
Low decade	To be set Low decade (min) of the bargraph	-12 – +5
Lower display limit	To be set This limit defines the minimum value displayed for the measured leak rate. The measured leak rate is not displayed if it is lower than the set minimum displayed value.	$1 \cdot 10^{-18}$ – $1 \cdot 10^{+18}$
Display 2nd digit	To be enabled Display of a second digit after the decimal point for digital display of the leak rate	Enabled Disabled
1) Default settings: see chapter “Tree diagram of the Settings menu”		

8.3.4 Access - Password

This menu is used to manage the access rights to the various menus and/or screens.

Regardless of the user level, the password is required to access this menu.

The default password is 5555.

The password is not saved in the control panel. If the password is forgotten, it can be found using the RS-232: see RS-232 operating instructions.

Access: Menu [Configuration] [Access/Password] + password		Choice - Setting limit [1]
User level	To be selected 3 user levels can be used to restrict the display and access to settings and functions. See details below	Restricted access Medium access Full access
Password	To be set This function is used to block access to one or more Settings menus. To access a locked menu, the user will be asked to provide the password.	-
Customized access	To be set Access to certain items may be permitted or prohibited. See details below	-

1) Default settings: see chapter “Tree diagram of the Settings menu”

User level and customized access

The rights defined in the 2 tables below are the **default** rights for each user level.

These rights can be customized: they can be assigned/withdrawn (see chapter “Access - Password”).

Default rights for the leak detector	User level		
	Restricted access	Medium access	Full access
START/STOP, **CAL**, **ZERO** buttons	Invalid No settings can be made without a password.	Valid	
6 setting menus	Invalid No settings can be made without a password (temporary access allowed)		Valid
Function keys	• Hidden except **[INFO]** • Displayed if padlock removed (customized access)		Displayed

Default rights for the sniffer probe (accessory)	User level		
	Restricted access	Medium access	Full access
ZERO button	Invalid	Valid	

Temporary access to a locked menu

To access a locked menu, the user is asked to provide the password.

Temporary access: after back to the main screen, the menu is locked again.

1. Access the Settings menu
2. Press **[Configuration] [Access/Password]**.
3. Enter password.

Access to the graph screen, menus and items locked

Access to the following items may be permitted or prohibited:

- Graph screen
- settings menus: Measure, Probe, Configuration, Maintenance, File Manager and Advanced
- function keys: Audio, Correction, Mute, Reject Point, Infor., Timer and Tracer Gas

1. Access the menu **[Access/Password]**.
2. Press **[Configuration] [Access/Password]** + password + **[Customized access]**.
3. Press the padlock to lock/unlock.
   - The presence of an open green padlock indicates that access to the item is permitted (unlocked).
   - The presence of a closed red padlock indicates that access to the item is prohibited (locked).

Customizing user levels

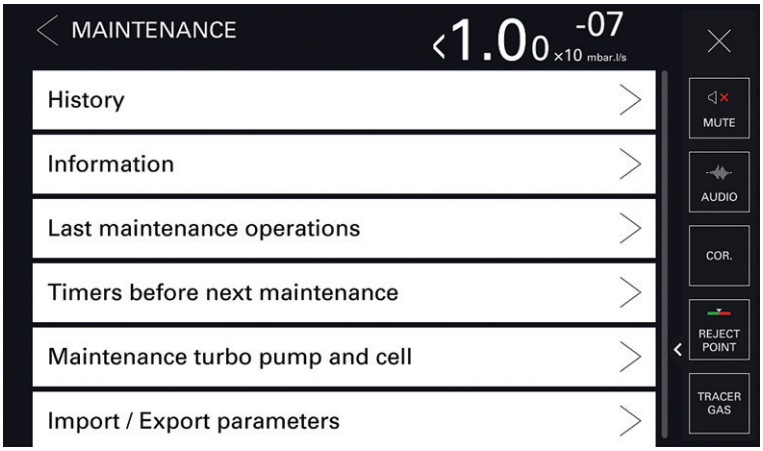
Depending on the user level, access to the following items may be permitted or prohibited:

- Graph screen
- settings menus: Measure, Probe, Configuration, Maintenance, File Manager and Advanced
- function keys: Audio, Correction, Mute, Reject Point, Infor., Timer and Tracer Gas

It is possible to customize the rights for each user level.

1. Select the user level to customize.
2. Press **[Configuration] [Access/Password]** + password + **[Customized access]**.
3. Press the padlock of the item to allow/deny access.
   - a green padlock indicates that access to the item is permitted.
     - If the item is a function key, the function key is added to the function key bar.
   - a red padlock indicates that access to the item is prohibited.
     - If the item is a function key, the function key is removed from the function key bar.
4. Repeat the operation for each user level to be customized.

8.4 Maintenance menu



8.4.1 History

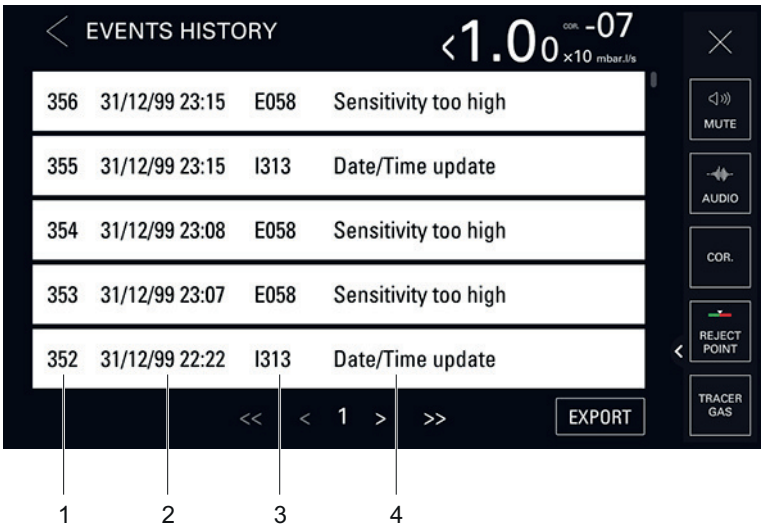
This function is used to view the event and calibration histories.

Event history

An event can be an error (Exxx), a warning (Wxxx) or information (Ixxx).

The event history records the events that have occurred.

Access: Menu **[Maintenance] [History] [Event History]**



1 Chronological number of the event
2 Date and time of the event
3 Code of the event
4 Decription of the event

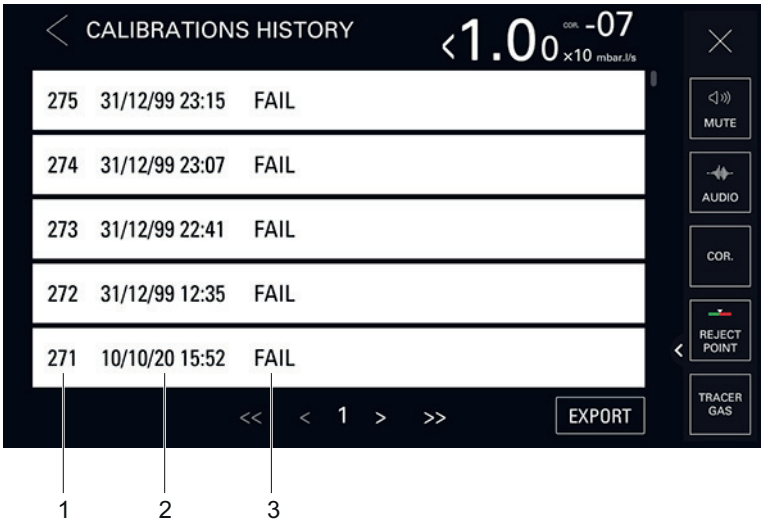
Information codification:

Code	Event	Description
I300	Air inlet	Air inlet
I301	Stop on pollution	Automatic test stop if measured leak rate pollution > Pollution
I302	RVP ctr reset	Backing pump hour timer reset
I303	TMP1 ctr reset	Secondary pump 1 hour timer reset
I306	Fil 1 ctr reset	Filament 1 hour timer reset
I307	Fil 2 ctr reset	Filament 2 hour timer reset
I308	Cycle ctr reset	Cycle counter reset
I309	Ie increase	^{4}He, ^{3}He: change in emission intensity (Ie) (0.6 – 1.5 mA) H_2: change in emission intensity (Ie) (0.3 – 0.6 mA)
I310	Autocal restart	Automatic autocalibration restart
I311	Detector stop	Detector stop
I312	Detector start	Detector start
I313	Date/Time update	Date or time change
I314	CEL firm. update	Analyzer cell firmware update
I315	CPU firm. update	Detector firmware update
I316	LCD Firmware update	Control panel firmware update
I317	Voice update	Voice update
I318	Full param reset	Full detector parameter reset
I319	Fil change	Filament change (manually or automatically from Maintenance menu
I321	Storage delay	Detector switched off for 15 days (minimum)

Calibration history

The calibration history records the calibrations made.

Access: Menu **[Maintenance] [History] [Calibration History]**



1 Chronological number of the calibration
2 Date and time of the calibration
3 Result of the calibration

History export

An export containing the event and calibration history can be generated.

2 possible modes of access:

- **[Maintenance] [History] [Event History]**
- **[Maintenance] [History] [Calibration History]**

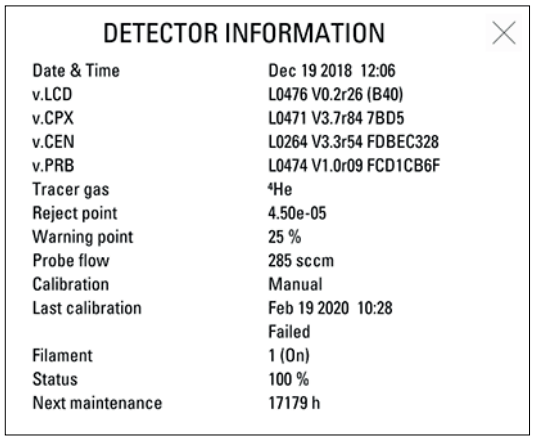
1. Insert a USB stick into the control panel.
2. Press **[Export]**.

   The message “Events and calibrations exported” is displayed to confirm the export.

8.4.2 Information

This function is used to view information on the leak detector.

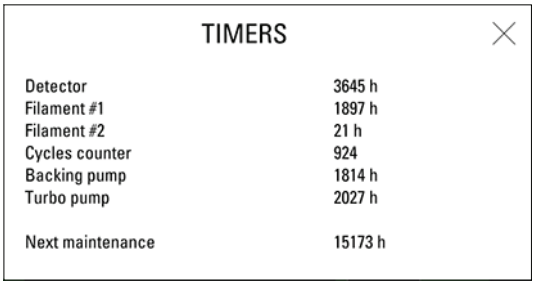
For quick access from the main screen, use the **[INFOR.]** function key.



Detector information
Reminder: for viewing only in this menu

Access: Menu [Maintenance] [Information] [Detector]	
Timer	Number of hours of the detector use
Date and time	Date and time
LCD software release	Control panel firmware information
CPX software release	Leak detector firmware information
CEN software release	Analyzer cell firmware information
PRB software release	Sniffer probe firmware information
Reject point	Reject point set
Warning point	Warning point set
Correction	Correction factor status
Tracer gas	Tracer gas selected
Filament	Filament in use
Cell status	Status of the cell
Last calibration	Time since the last calibration performed
Next maintenance	Time before the next maintenance to be performed
Probe flow	Sniffer probe flow

For quick access from the main screen, use the **[TIMERS]** function key.



Analyzer cell information

Access: Menu [Maintenance] [Information] [Analyzer cell]	
Filament in use	Read only Filament used for the measure (2 filaments in the analyzer cell).
Filament	Read only Status of the used filament (Switched on: on - Switched off : off)
Cell status	Read only Performance indicator of the analyzer cell for the used filament. ● Default settings: between 90% and 100% ● Normal operation: between 10% and 100% Normal wear on some cell components will reduce this value over time but will not reduce the accuracy of the detector's measures.
Electronic zero	Read only Use reserved for service centers
Target value	Read only (see chapter “Target value”)
Acceleration voltage	Read only Use reserved for service centers
Emission current	Read only Use reserved for service centers
Sensitivity Coefficient	Read only Use reserved for service centers
Cell temperature	Read only Temperature near the analyzer cell
Filament 1	Read only Number of hours of filament operation 1
	Function to be launched 1. Press number of hours of filament operation 1 2. Press **[Reset timer]** to reset the timer.
Filament 2	Read only Number of hours of filament operation 2
	Function to be launched 1. Press number of hours of filament operation 2 2. Press **[Reset timer]** to reset the timer.

Backing pump maintenance

Access: Menu [Maintenance] [Information] [Backing Pump]	
Counter	Press **[>]** to display the details.
	Read only Number of hours of backing pump operation
	Function to be launched 1. Press number of hours of backing pump operation. 2. Press **[Reset timer]** to reset the timer.
Status	Read only Pump status
Speed	Read only Pump at set operating speed

Turbomolecular pump information

Access: Menu [Maintenance] [Information] [Turbopump]	
Counter	Press **[>]** to display the details.
	Read only Number of hours of turbomolecular pump operation

Access: Menu [Maintenance] [Information] [Turbopump]	
Status	Read only Pump status
Speed	Read only Pump at set operating speed

8.4.3 Last maintenance operations

This function displays the last maintenance operations performed on the detector and recorded by the service technician.

The message “No maintenance done” is displayed if no maintenance has been recorded.

Reminder: for viewing only in this menu

Access: Menu [Maintenance] [Last maintenance operations]	
Date	Date of the maintenance work
Inspector name	Maintenance technician who performed the work
Number total hours	Number of hours of detector operation at the time of maintenance
Comments	Comment entered by the service technician

8.4.4 Counters before next maintenance

This function displays the remaining periods before the next maintenance.

Reminder: for viewing only in this menu

Access: Menu [Maintenance] [Counters before next maintenance]	
Valves	Number of cycles completed versus number of cycles before next maintenance
Backing pump	Number of hours of backing pump operation versus the number of hours before the next maintenance
Turbo pump	Number of hours of turbomolecular pump operation versus the number of hours before the next maintenance

8.4.5 Maintenance turbo pump and cell

Access: Menu [Maintenance] [Maintenance turbo pump & cell]		Choice - Setting limit [1]
Filament used	To be selected Filament used for the measure (2 filaments in the analyzer cell).	Filament 1 Filament 2
Stop and vent	Function to be launched This function is used to shut down the secondary pump and for venting so that the secondary pump and the analyzer cell are at atmospheric pressure. See procedure below.	-

1) Default settings: see chapter “Tree diagram of the Settings menu”

Stop and vent

To carry out maintenance on vacuum circuit components, the vacuum circuit of the detector must be at atmospheric pressure.

1. Press **[Stop and vent]**.
   - The turbomolecular pump slows to a speed that allows venting.
   - A message notifies the user when the leak detector can be shut down.
   - If the user does not wish to stop the detector, press **[Restart leak detector]**. The detector start-up screen is displayed.
2. Stop the leak detector.
3. Wait until the control panel turns off completely and unplug the mains power cable before working on the detector.

8.4.6 Import/Export parameters

Export parameters

This function is used to save the detector parameters.

Access: Menu **[Maintenance] [Import/Export parameters]**

The file manager opens (see chapter “File manager menu” of the operating instructions).

1. Press **[Internal Memory]** or **[USB Stick]** to select the desired location.
2. Rename the file, if necessary.
   – The created backup file is called “Setting” by default.
3. Press **[SAVE]**.
   – The backup file is a .CF4. file.

Import parameters

This function is used to load the previously saved detector parameters.

Access: Menu **[File Manager]**.

The file manager opens (see chapter “File manager menu” of the operating instructions).

1. Press **[Internal Memory]** or **[USB Stick]** to select the desired location.
2. Select the backup file to be loaded (.CF4).
3. Press **[OPEN]**.

8.5 File Manager menu

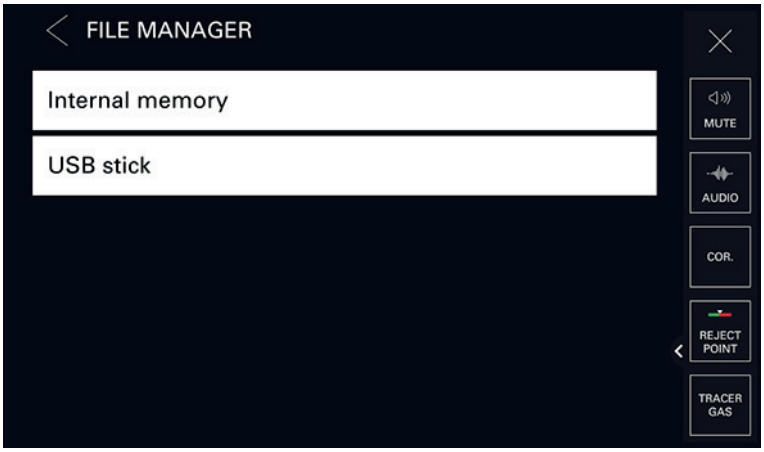
This function is used to manage saved files:

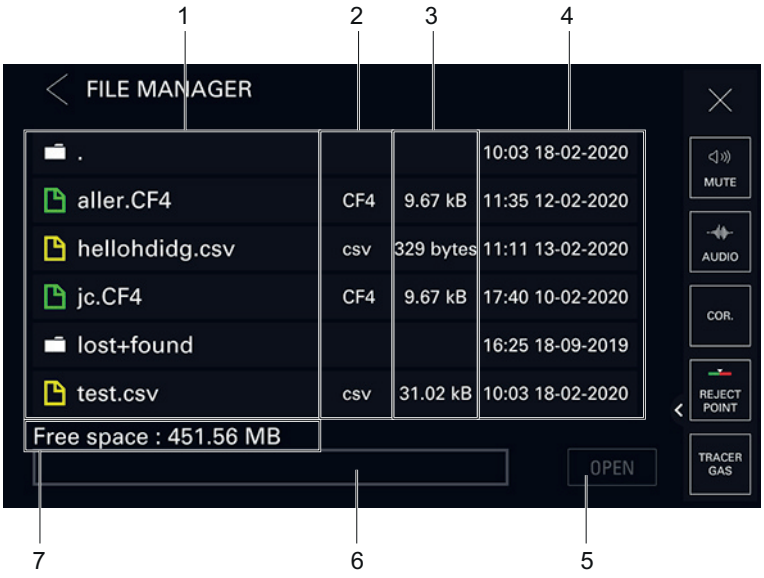
- in the detector’s internal memory,
- on a USB stick.

Type of USB stick

All commercial USB sticks with a FAT 32 format can be used (32 GB max.).

Promotional USB sticks are prohibited: they are not reliable.





1 Folder and/or file saved
2 Date and time saved
3 Button for opening the selected file **[OPEN]**
4 Navigation tools
5 Memory size available in the selected medium (USB stick or internal memory)

Access to data

1. Insert the USB stick if necessary.
2. Press **[Internal Memory]** or **[USB Stick]** to select the desired medium.

   The list of available folders and/or files is displayed.
   a Double click on a folder to access its contents.
   b Select the file to view.
   c Press **[OPEN]** to display it.

Access to 'navigation' and 'edit' modes

1. Press an item (folder or file). It will be highlighted in red.

   In 'navigation' mode, any selected item is highlighted in red.
2. Press this item (folder or file) until it is highlighted in green. The 'edit' mode is enabled.

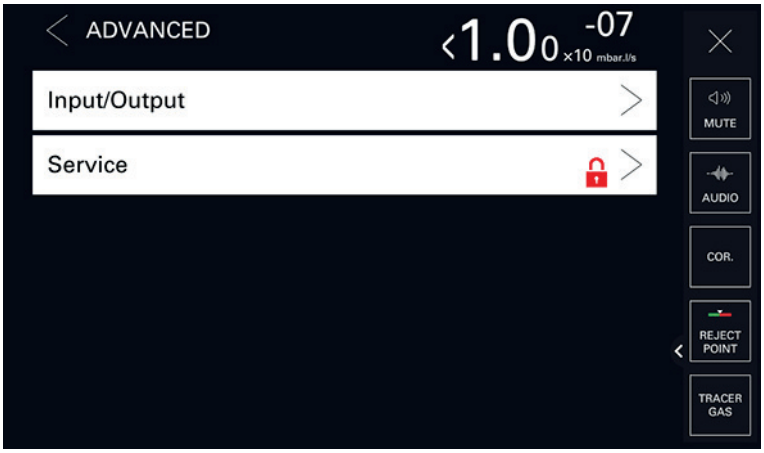
   In 'edit' mode, any selected item is highlighted in green.

   Possible actions in 'edit' mode:
   - Press **[DELETE]** to delete the selected item.
   - Press **[RENAME]** to rename the selected item.
   - Press **[MOVE TO]** to move the selected item.
3. Press an item (folder or file) until it is highlighted in red. The 'edit 'mode is disabled, the 'navigation' mode is enabled.

   In 'navigation' mode, any selected item is highlighted in red.

8.6 Advanced menu

Advanced functions reserved for specific uses of the detector (advanced settings requiring proper knowledge of leak detection).



8.6.1 Input/Output

Serial link 1 and serial link 2
The parameters displayed depend on the choices made.

Access: Menu [Advanced] [Input/Output] then [Serial link 1] or [Serial link 2]		Choice - Setting limit
Type	To be selected Type of link according to its use: see the operating instructions of the accessory/ option to be used.	USB Serial [2] Not used [3] Network [3] Anybus [3]
Mode	To be selected Link mode according to its use: see the operating instructions of the accessory/ option to be used.	Basic Spreadsheet Advanced Export Data RC 500 WL RC 500 HLT 5xx HLT 2XX Ext. module
Period [4]	To be set	0 s – 24 h
Handshake	To be selected	Yes No
Module [3]	Read only	-
Name [3]	Read only	-
Power pin 9 [2]	Read only	5 V

1) Default settings: see chapter “Tree diagram of the Settings menu”
2) Serial link 1 only
3) Serial link 2 only
4) 'Spreadsheet' mode only

I/O connector
Access: Menu **[Advanced] [Input/Output] [I/O connector]**

All leak detectors are equipped with an RS-232 serial link.

The detector is equipped, depending on its ordered configuration:

- with a 37-pin D-Sub I/O communication interface (with USB)
- with an Ethernet and a 37-pin D-Sub I/O communication interface (with USB)
- with a 15-pin D-Sub I/O communication interface
- with a 15-pin Profibus D-Sub I/O communication interface module
- with a 15-pin Profinet D-Sub I/O communication interface
- with an EtherNet/IP and a 15-pin D-Sub I/O communication interface

Refer to the operating instructions for the communication interface (see chapter “Applicable documents”).

8.6.2 Service

Access to the Service menu is password protected.

Reserved for the Service Centers.

9 Troubleshooting guide

Operation monitoring (warning and error)
In case an issue happens during operation, the user is advised on the detector control panel.

Type of fault	Control panel	
Warning	Display of fault. 	Click on the pictogram **[i]/[i Next]** to display the fault. See below the list of faults (wxxx).
		
Error	Display of fault. 	Click on the pictogram **[!]/[i Next]** to display the fault. See below the list of faults (exxx).
		
Critical error	 	« Critical error - E244 » message display. Contact Pfeiffer Vacuum Service.
		

History
The events history records the events that have occurred.

An event can be an error (exxx), a warning (wxxx) or information (ixxx).

See chapter "History".

Warnings

For the same code, the text may be slightly different depending on the leak detector. It is advisable to search for the fault by code.

Operation to be carried out in the order indicated in the table.

Code (wxxx)	Warning	Description - Solution
w060	**Check probe type**	Check the sniffer probe connections.
		Check that the sniffing probe type used corresponds to the leak detector setting.
		Contact Pfeiffer Vacuum Service.

Code (wxxx)	Warning	Description - Solution
w097	**Temperature too high**	Make sure that the leak detector is used in the required temperature tolerance.
		Check the fans flow direction. Change it if necessary.
		Check if the fan filter is clean. Change it if necessary.
		Check that the internal calibrated leak temperature sensor is connected.
		Check if the fans are properly connected.
		Check if the fans are properly working. Change them if necessary.
		Check the internal calibrated leak temperature sensor for proper operation. Change it if necessary.
		Contact Pfeiffer Vacuum Service.
w098	**Temperature too low**	Make sure that the leak detector is used in the required temperature tolerance.
		Check that the internal calibrated leak temperature sensor is connected.
		Change the internal calibrated leak temperature sensor.
		Contact Pfeiffer Vacuum Service.
w120	**Cell maintenance to be planed**	Contact Pfeiffer Vacuum Service.
w140	**Calibrated leak maintenance**	Check the calibrated leak parameters.
		Check the leak detector date and time setting. Correct them if necessary.
		Recommended maintenance for the calibrated leak.
		Contact Pfeiffer Vacuum Service.
w145	**Maintenance required**	Contact Pfeiffer Vacuum Service.
w150	**Backing pump maintenance**	Contact Pfeiffer Vacuum Service.
w154	**Roughing pump maintenance**	Contact Pfeiffer Vacuum Service.
w155	**Backing pump maintenance**	Contact Pfeiffer Vacuum Service.
w160	**Turbo pump maintenance**	Contact Pfeiffer Vacuum Service.
w176	**Ie current increase at 1.5 mA**	Contact Pfeiffer Vacuum Service.
w180	**New filament #2 required**	Check the filament position and its status. Change it if necessary.
		Contact Pfeiffer Vacuum Service.
w181	**New filament #1 required**	Check the filament position and its status. Change it if necessary.
		Contact Pfeiffer Vacuum Service.
w182	**Emission too low on filament 2**	Contact Pfeiffer Vacuum Service.
w183	**Emission too low on filament 1**	Contact Pfeiffer Vacuum Service.
w203	**External calibrated leak**	Use an external calibrated leak to calibrate the leak detector.
		Contact Pfeiffer Vacuum Service.
w205	**Calibration aborted**	Calibration stop by the operator before the end of the calibration cycle. Launch again a calibration.
		Contact Pfeiffer Vacuum Service.
w211	**Manual calibration**	Calibration in manual. Set calibration to automatic to launch calibration.
		Contact Pfeiffer Vacuum Service.
w215	**Background too high for test**	Do not run the test if the background is too high in relation to the residual max function activated.
		Contact Pfeiffer Vacuum Service.

Code (wxxx)	Warning	Description - Solution
w220	**Filament request off**	Switch on the filament.
		Check the filament position and its status. Change it if necessary.
		Contact Pfeiffer Vacuum Service.
w222	**Test stop on pollution**	The test is stopped because the leak rate exceeds the depollution threshold.
		Contact Pfeiffer Vacuum Service.
w230	**Calibration required (if technician intervention)**	Calibration checking result: defective leak detector calibration. Launch a calibration.
		Contact Pfeiffer Vacuum Service.
w235	**Calibration required (set time between 2 calibrations reached)**	Set time between 2 calibrations reached. Launch a calibration.
		Contact Pfeiffer Vacuum Service.
w240	**Calibration required (number of cycles between 2 calibrations reached)**	Set cycles number between 2 calibrations reached. Launch a calibration.
		Contact Pfeiffer Vacuum Service.
w241	**Calibration required (if automatic filament change-over and calibration with external calibrated leak)**	External calibrated leak is selected. Launch an calibration.
		Contact Pfeiffer Vacuum Service.
w242	**Internal Pirani uncalibrated**	Adjust the PI1 inlet gauge.
		Contact Pfeiffer Vacuum Service.
w244	**Cell tuning uncalibrated**	Contact Pfeiffer Vacuum Service.
w245	**Temperature too high**	Make sure that the leak detector is used in the required temperature tolerance.
		Check the fans flow direction. Change it if necessary.
		Check if the fan filter is clean. Change it if necessary.
		Check that the internal calibrated leak temperature sensor is connected.
		Check if the fans are properly connected.
		Check if the fans are properly working. Change them if necessary.
		Check the internal calibrated leak temperature sensor for proper operation. Change it if necessary.
		Contact Pfeiffer Vacuum Service.
w249	**Check lithium battery**	Change the supervisor board battery.
		Contact Pfeiffer Vacuum Service.
w250	**Adjust date and time**	Check the leak detector date and time setting. Correct them if necessary.
		Contact Pfeiffer Vacuum Service.
w255	**Out start condition**	Read the 2nd message displayed with this message.

Errors

For the same code, the text may be slightly different depending on the leak detector. It is advisable to search for the fault by code.

Operation to be carried out in the order indicated in the table.

Code (exxx)	Error	Description - Solution
e040	**Roughing pump failure (second turbo pump)**	Check if the turbo pump cable is properly connected.
		Check if the valve is properly connected (exhaust valve).
		Open the exhaust valve of the customer installation.
		Contact Pfeiffer Vacuum Service.
e050	**Cell zero stability**	Contact Pfeiffer Vacuum Service.
e056	**Background trouble**	Degas the analyzer cell for several minutes. Launch after a calibration.
		Check the calibrated leak parameters.
		Change the internal calibrated leak.
		Contact Pfeiffer Vacuum Service.
e057	**Lack of sensitivity**	Check the calibrated leak parameters.
		Change the internal calibrated leak.
		Contact Pfeiffer Vacuum Service.
e058	**Sensitivity too high**	Check the calibrated leak parameters.
		Contact Pfeiffer Vacuum Service.
e059	**Calibrated test mode lost**	Adjust the PI1 inlet gauge.
		Check the customer application (calibration on a too important volume).
		Contact Pfeiffer Vacuum Service.
e065	**Background too high**	Check the calibrated leak parameters.
		Check the test area for tracer gas contamination (test to be performed using the sniffing method).
		Launch a calibration with an external calibrated leak.
		Contact Pfeiffer Vacuum Service.
e070	**Peak adjust error**	Check if the customer installation is piloted by the leak detector. Check the pressure thresholds set in the leak detector.
		Set the correct test mode.
		Modify the system external calibrated leak to match the defined test mode. Installation client
		Check the filament position and its status. Change it if necessary.
		Contact Pfeiffer Vacuum Service.
e071	**Characterization pic M3 error**	Contact Pfeiffer Vacuum Service.
e072	**Characterization pic M4 error**	Contact Pfeiffer Vacuum Service.
e073	**Characterization pic M2 error**	Contact Pfeiffer Vacuum Service.
e080	**Calibrated leak year error**	Check the calibrated leak parameters.
		Check the leak detector date setting. Correct it if necessary.
		Contact Pfeiffer Vacuum Service.
e089	**Emission lost**	Contact Pfeiffer Vacuum Service.
e093	**Dynamic calibrated failure**	Redo the dynamic coefficient calculation procedure.
		Contact Pfeiffer Vacuum Service.
e095	**Cell zero OFF limits**	Contact Pfeiffer Vacuum Service.
e096	**Calibration failure**	Read the 2nd message displayed with this message.

Code (exxx)	Error	Description - Solution
e097	**Temperature too High**	Make sure that the leak detector is used in the required temperature tolerance.
		Check the fans flow direction. Change it if necessary.
		Check if the fan filter is clean. Change it if necessary.
		Check that the internal calibrated leak temperature sensor is connected.
		Check if the fans are properly connected.
		Check if the fans are properly working. Change them if necessary.
		Check the internal calibrated leak temperature sensor for proper operation. Change it if necessary.
		Contact Pfeiffer Vacuum Service.
e098	**Temperature too low**	Make sure that the leak detector is used in the required temperature tolerance.
		Check that the internal calibrated leak temperature sensor is connected.
		Change the internal calibrated leak temperature sensor.
		Contact Pfeiffer Vacuum Service.
e099	**24V DC troubles**	Contact Pfeiffer Vacuum Service.
e160	**Sniffing probe clogged**	Check if the sniffer probe is clogged.
		Check that the sniffer probe tube is not pinched.
		Check the probe clogged threshold.
		Change the sniffer probe filter.
		Change the sniffer probe.
		Contact Pfeiffer Vacuum Service.
e161	**Probe flow overload**	Check that the hybrid cable is properly connected.
		Check the filament position and its status. Change it if necessary.
		Change the sniffer probe.
		Contact Pfeiffer Vacuum Service.
e180	**Emission failure**	Read the 2nd message displayed with this message.
e185	**Triode safety**	Adjust the PI1 inlet gauge.
		Degas the analyzer cell for several minutes. Launch after a calibration.
		Check the test crossover pressure thresholds setting of the leak detector. Correct the thresholds if necessary.
		Check the test crossover pressure thresholds setting of the customer installation. Correct the thresholds if necessary.
		Check the filament position and its status. Change it if necessary.
		Contact Pfeiffer Vacuum Service.
e188	**Turbo pump speed**	Check if the turbo pump cable is properly connected.
		Check if the valve is properly connected (exhaust valve).
		Open the exhaust valve of the customer installation.
		Contact Pfeiffer Vacuum Service.
e192	**Filament current too high**	Check the filament position and its status. Change it if necessary.
		Contact Pfeiffer Vacuum Service.

Code (exxx)	Error	Description - Solution
e194	**Filament #2 collector shortcircuit**	Check that the filament is properly positioned (no contact with the cover).
		Check the filament position and its status. Change it if necessary.
		Contact Pfeiffer Vacuum Service.
e195	**Filament #1 collector shortcircuit**	Check that the filament is properly positioned (no contact with the cover).
		Check the filament position and its status. Change it if necessary.
		Contact Pfeiffer Vacuum Service.
e205	**Backing pump failure**	Allow the backing pump to cool down and check room temperature.
		Check the fans flow direction. Change it if necessary.
		Check if the fan filter is clean. Change it if necessary.
		Contact Pfeiffer Vacuum Service.
e206	**Backing pump temperature too high**	Allow the backing pump to cool down and check room temperature.
		Check the fans flow direction. Change it if necessary.
		Contact Pfeiffer Vacuum Service.
e210	**Backing pump failure**	Backing pump switch OFF. Switch on it.
		Backing pump switch is blocked.
		Contact Pfeiffer Vacuum Service.
e220	**No collector voltage**	Switch on the filament.
		Check the filament position and its status. Change it if necessary.
		Contact Pfeiffer Vacuum Service.
e224	**-15V cell failure**	Contact Pfeiffer Vacuum Service.
e230	**Filaments #1& #2 bad**	Contact Pfeiffer Vacuum Service.
e231	**No emission on filament 1 & 2**	Contact Pfeiffer Vacuum Service.
e235	**Cell pressure > 1e-04mbar**	Degas the analyzer cell for several minutes. Launch after a calibration.
		Check the filament position and its status. Change it if necessary.
		Contact Pfeiffer Vacuum Service.
e238	**No cell communication**	Check that the cable between the supervisor board and the analyzer cell is properly connected.
		Contact Pfeiffer Vacuum Service.
e239	**No turbo pump communication**	Check if the cable is connected to turbo pump.
		Contact Pfeiffer Vacuum Service.
e241	**Turbo pump speed (cell turbo pump)**	Check if the turbo pump cable is properly connected.
		Check if the valve is properly connected (exhaust valve).
		Open the exhaust valve of the customer installation.
		Contact Pfeiffer Vacuum Service.
e243	**EEPROM default**	Contact Pfeiffer Vacuum Service.
e244	**Turbo pump #2 failure**	Refer to the maintenance manual for the relevant turbo pump (SplitFlow, HiPace).
		Contact Pfeiffer Vacuum Service.
e245	**Turbo pump failure**	Refer to the maintenance manual for the relevant turbo pump (SplitFlow, HiPace).
		Contact Pfeiffer Vacuum Service.
e247	**Check turbo pump connector**	Check if the turbo pump is properly connected.
		Contact Pfeiffer Vacuum Service.

Code (exxx)	Error	Description - Solution
e248	**Check turbo pump connector**	Check if the turbo pump is properly connected.
		Contact Pfeiffer Vacuum Service.
e251	**+15V cell failure**	Contact Pfeiffer Vacuum Service.
e252	**24V cell failure**	Contact Pfeiffer Vacuum Service.
e253	**Timekeeper RAM failure**	Change the supervisor board battery.
		Contact Pfeiffer Vacuum Service.
e255	**An error occured**	Read the 2nd message displayed with this message.

Informations

For the same code, the text may be slightly different depending on the leak detector. It is advisable to search for the fault by code.

Code (ixxx)	Information	Description - Solution
i300	**Air inlet**	The leak detector has suffered an unplanned air inlet.
i301	**Stop on pollution**	The test has been stopped by Pollution function.
i302	**Reset timer backing pump**	The backing pump maintenance timer has been reset.
i303	**Reset timer turbo pump 1**	The turbo pump 1 maintenance timer has been reset.
i304	**Reset timer turbo pump 2**	The turbo pump 2 maintenance timer has been reset.
i305	**Reset timer turbo pump 3**	The turbo pump 3 maintenance timer has been reset.
i306	**Reset timer Filament #1**	The filament 1 maintenance counter has been reset.
i307	**Reset timer Filament #2**	The filament 2 maintenance counter has been reset.
i308	**Reset count cycle**	The cycle counter has been reset (valve cycles).
i309	**Emission increase**	The filament emission current during operation has increased (analysis cell maintenance required).
i310	**Calibration restart**	The calibration has been automatically relaunched a second time.
i313	**Date/Time update**	The date and/or time have been changed.
i318	**Full parameters reset**	The leak detector parameters have been reset.
i319	**Filament change**	The used filament has been changed (filament 1 to filament 2 or filament 2 to filament 1).
i320	**Internal Pirani calibration**	The internal Pirani gauge has been calibrated.
i321	**Storage delay**	The leak detector doesn't start since 15 days (minimum).
i322	**Purge could not be opened**	The purge valve is blocked or the purge circuit is obstructed.
i325	**Manual purge OFF**	The leak detector purge has been closed manually.
i326	**Manual purge ON**	The leak detector purge has been opened manually.
i328	**Purge OFF**	The leak detector purge is closed.
i329	**Purge ON**	The leak detector purge is opened.
i330	**Purge Auto.**	The leak detector purge is in automatic mode.
i331	**Purge manual**	The leak detector purge is in manual mode.
i332	**Safety Mode**	The leak detector operates in security mode.
i333	**Backing pump current draw**	Backing pump current consumption increased (backing pump maintenance to be planned).
i336	**Massive mode activated**	The leak detector has switched to Massive mode.

10 Maintenance/Replacement

Maintenance intervals and responsibilities

The detector maintenance operations are described in the Maintenance instructions for the detector.

The manual specifies:

- maintenance intervals,
- maintenance instructions,
- shutting the product down,
- tools and spare parts.

11 Service solutions by Pfeiffer Vacuum

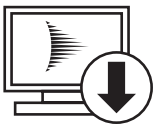
We offer first-class service
High vacuum component service life, in combination with low downtime, are clear expectations that you place on us. We meet your needs with efficient products and outstanding service.

We are always focused on perfecting our core competence – servicing of vacuum components. Once you have purchased a product from Pfeiffer Vacuum, our service is far from over. This is often exactly where service begins. Obviously, in proven Pfeiffer Vacuum quality.

Our professional sales and service employees are available to provide you with reliable assistance, worldwide. Pfeiffer Vacuum offers an entire range of services, from original replacement parts to service contracts.

Make use of Pfeiffer Vacuum service
Whether preventive, on-site service carried out by our field service, fast replacement with mint condition replacement products, or repair carried out in a Service Center near you – you have various options for maintaining your equipment availability. You can find more detailed information and addresses on our homepage, in the section.

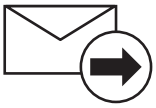
You can obtain advice on the optimal solution for you, from your Pfeiffer Vacuum representative.
For fast and smooth service process handling, we recommend the following:



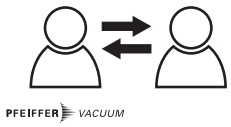
1. Download the up-to-date form templates.
   - Explanations of service requests
   - Service requests
   - Contamination declaration

a) Remove and store all accessories (all external parts, such as valves, protective screens, etc.).
b) If necessary, drain operating fluid/lubricant.
c) If necessary, drain coolant.

2. Complete the service request and contamination declaration.

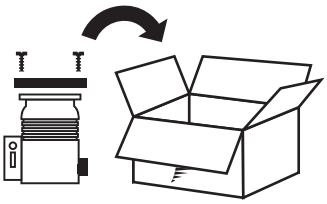


3. Send the forms by email, fax, or post to your local Service Center.

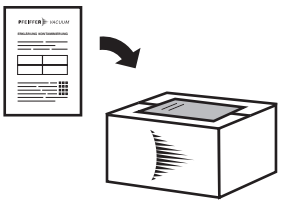


4. You will receive an acknowledgment from Pfeiffer Vacuum.

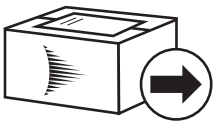
Submission of contaminated products
No microbiological, explosive, or radiologically contaminated products will be accepted. Where products are contaminated, or the contamination declaration is missing, Pfeiffer Vacuum will contact you before starting service work. Depending on the product and degree of pollution, **additional decontamination costs** may be incurred.



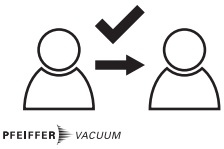
5. Prepare the product for transport in accordance with the provisions in the contamination declaration.
a) Neutralize the product with nitrogen or dry air.
b) Seal all openings with blind flanges, so that they are airtight.
c) Shrink-wrap the product in suitable protective foil.
d) Package the product in suitable, stable transport containers only.
e) Maintain applicable transport conditions.



6. Attach the contamination declaration to the **outside** of the packaging.



7. Now send your product to your local Service Center.



8. You will receive an acknowledgment/quotation, from Pfeiffer Vacuum.

Our sales and delivery conditions and repair and maintenance conditions for vacuum devices and components apply to all service orders.

12 Accessories

Accessory		Description	Part Number
Sniffer probe	Rigid and short	With connection cable of 2 m	PRB2H02HA
		With connection cable of 5 m	PRB2H05HA
		With connection cable of 10 m	PRB2H10HA
	Flexible and long	With connection cable of 2 m	PRB2H02HD
		With connection cable of 5 m	PRB2H05HD
		With connection cable of 10 m	PRB2H02HD
Calibrated leak		100 % ^{4}He	127388
(Value range: $3 \cdot 10^{-5} – 6 \cdot 10^{-5}$ mbar · l/s ($3 \cdot 10^{-6} – 6 \cdot 10^{-6}$ Pa · m^3/s))		100 % H_2	127387
Communication interface		Inputs/Outputs 37 pins	127258S
		Inputs/Outputs 37 pins with Ethernet	127256S
		Profinet with Inputs/Outputs 15 pins	127255S
		Profibus with Inputs/Outputs 15 pins	127257S
Transport cart		-	114820
Maintenance set		-	114718

Tbl. 4: Accessories

13 Technical data and dimensions

13.1 General

Databases of technical characteristics of Pfeiffer Vacuum leak detectors:

- Technical characteristics according to:
  - AVS 2.3: Procedure for calibrating gas analyzers of the mass spectrometer type
  - EN 1518: Non-destructive testing. Leak testing. Characterization of mass spectrometer leak detectors
  - ISO 3530: Methods of calibrating leak-detectors of the mass-spectrometer-type used in the field of vacuum technology
- Standard conditions: 20 °C, 5 ppm ^{4}He ambient conditions, degassed detector

13.2 Technical data

Characteristics	ASM 306S
Detectable gas	^{4}He, ^{3}He, H_2
Minimum detectable leak rate for ^{4}He	$1 \cdot 10^{-7}$ mbar · l/s $1 \cdot 10^{-8}$ Pa · m^3/s
Minimum detectable leak rate for H_2	$5 \cdot 10^{-7}$ mbar · l/s [1)] $5 \cdot 10^{-8}$ Pa · m^3/s [1)]
Start-up time (20 °C) without calibration	2 min
Response time	< 1 s
Test method	Sniffing
Sound level	55 dB (A)
Operating temperature	10 – 40 °C
Power supply [2)]	100 – 240 V
Frequency	50/60 Hz
Maximum consumption (230 V)	300 W
Weight	22 kg
Dimension (L x l x H)	350 x 305 x 421 mm

1) The best sensitivity is achieved after degassing.
2) According to IEC/UL/CSA regulations, products can withstand a supply voltage variation of ± 10%.

Tbl. 5: Technical data

Environmental conditions	ASM 306S
Use temperature	15 – 40 °C
Storage temperature	-25 – +70 °C
Maximum air humidity	80% at 31°C, linear decrease to 50% at 40°C
Maximum magnetic field	3 mT
Use	Interior
Maximum altitude above sea level	2000 m
Pollution degree	2
Penetration protection rating	IP 20 compliant [1)]

1) IP degree is replace by Nema type in North America.

Tbl. 6: Environmental conditions

13.3 Units of pressure

Unit	mbar	bar	Pa	hPa	kPa	Torr / mm Hg
mbar	**1**	$1 \cdot 10^{-3}$	100	**1**	0.1	0.75
bar	1000	**1**	$1 \cdot 10^{5}$	1000	100	750
Pa	0.01	$1 \cdot 10^{-5}$	**1**	0.01	$1 \cdot 10^{-3}$	$7.5 \cdot 10^{-3}$
hPa	**1**	$1 \cdot 10^{-3}$	100	**1**	0.1	0.75
kPa	10	0.01	1000	10	**1**	7.5
Torr / mm Hg	1.33	$1.33 \cdot 10^{-3}$	133.32	1.33	0.133	**1**
1 Pa = 1 N/m²						

Tbl. 7: Units of pressure and their conversion

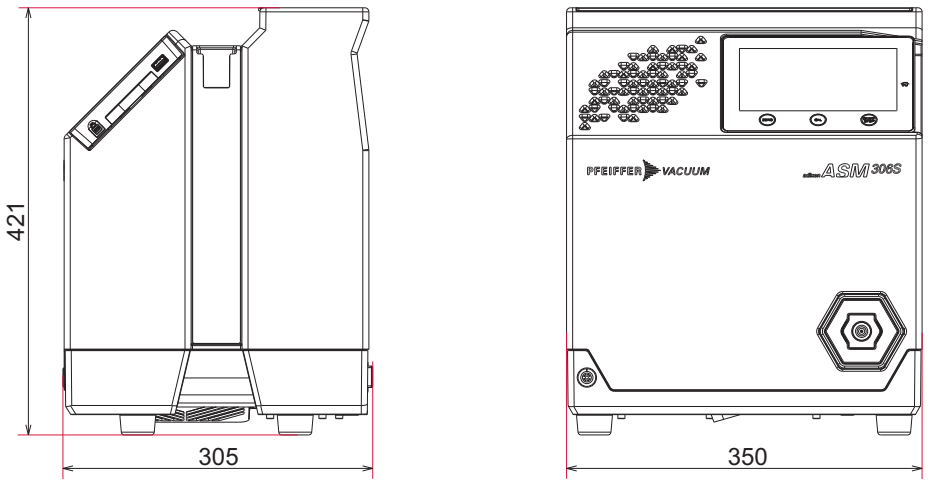
13.4 Gas throughputs

Unit	mbar l/s	Pa m³/s	sccm	Torr l/s	atm cm³/s
mbar l/s	**1**	0.1	59.2	0.75	0.987
Pa m³/s	10	**1**	592	7.5	9.87
sccm	$1.69 \cdot 10^{-2}$	$1.69 \cdot 10^{-3}$	**1**	$1.27 \cdot 10^{-2}$	$1.67 \cdot 10^{-2}$
Torr l/s	1.33	0.133	78.9	**1**	1.32
atm cm³/s	1.01	0.101	59.8	0.76	**1**

Tbl. 8: Gas throughputs and their conversion

13.5 Dimensions

(mm)



14 Appendix

14.1 Tree diagram of the Settings menu

Next tables indicate the default settings for the leak detector.

When the leak detector is switched off, values and parameters are saved for the next start-up.

Menu [MEASURE]			**Choice - Setting limit**
Tracer gas			**Helium 4** [1)] Helium 3 Hydrogen
Set points	Sniffing method		Localization **Pass-Fail** [1)]
	Reject point	Status	**Enabled** [1)] Disabled
		Setting	$1 \cdot 10^{-18}$ – $1 \cdot 10^{+18}$ **$5 \cdot 10^{-5}$** [1)]
	Warning point	Status	**Enabled** [1)] Disabled
		Setting	1 – 99 % **20 %** [1)]
	Detector sound		Enabled Disabled **Sound 1** [1)] Sound 2
Correction factor	Status		Enabled **Disabled** [1)]
	Setting		$1 \cdot 10^{-18}$ – $1 \cdot 10^{+18}$ **$1 \cdot 10^{0}$** [1)]
Calibrated leak reference			Not configurated
Target value			- [2)]

1) Default setting

2) General information: Read only

4) Information indicated on the calibrated leak used for calibration or on its calibration certificate.

Tbl. 9: Default settings: menu [MEASURE] (1/2)

Menu [MEASURE]		Choice - Setting limit
Calibrated Leak Settings	Cal leak selection	Not configurated
	Name	-
	PV cal leak coding	**Enabled** [1] Disabled
	Additional settings if the 'PV cal leak coding' is enabled:	
	Filling gas	- [2]
	Value	- [2]
	Year of calibration	- [2]
	Temperature	0 – 99 **23** [1]
	Additional settings if the 'PV cal leak coding' is disabled:	
	Type	**External** [1] Concentration
	Additional settings if the 'Type' is 'External'	
	Filling gas [4]	**Helium 4** [1] Helium 3 Hydrogen
	Value [4]	- [4]
	Unit [4]	**mbar · l/s** [1] Pa · m^3/s Torr · l/s atm · cc/s ppm sccm sccs mtorr · l/s gr/yr oz/yr lb/yr
	Year of calibration [4]	01/2000 – 12/2099 **01/2099** [1]
	Loss per year (%) [4]	0,0 – 99,99 **2** [1]
	Reference temperature (°C) [4]	0 – 99 **23** [1]
	Temperature coefficient (%/°C) [4]	0,0 – 9,9 **0,2** [1]
	Temperature [4]	0 – 99 **23 °C** [1]
	Additional settings if the 'Type' is 'Concentration'	
	Filling gas [4]	**Helium 4** [1] Helium 3 Hydrogen
	Value [4]	- [4]
	Unit	ppm [2]

1) Default setting
2) General information: Read only
4) Information indicated on the calibrated leak used for calibration or on its calibration certificate.

Tbl. 10: Default settings: menu [MEASURE] (2/2)

Menu [PROBE]	Choice - Setting limit
Probe flow unit	% **sccm** [1)]
Probe clogged	10 – 90 % **15 %** [1)] 1 – 299 sccm **45 sccm** [1)]
Eco mode	**Enabled** [1)] Disabled

1) Default setting

Tbl. 11: Default settings: menu [PROBE]

Menu [CONFIGURATION]	Choice - Setting limit
Unit	**-** [3)] mbar · l/s Pa · m^3/s Torr · l/s atm · cc/s ppm sccm sccs mtorr · l/s gr/yr oz/yr lb/yr
Date	**-** [3)] Format: Month Day Year
Time	**-** [3)] Format: hh:mm
Language	**-** [3)] English Spanish German French Japanese Italian Chinese Korean Russian Portuguese

1) Default setting
3) No default setting: setting performed by the user at the 1st detector start.

Menu [CONFIGURATION]			Choice - Setting limit
Sound volume	Detector	Status	**Enabled** [1] Disabled
		Setting	0 – 9 **4** [1]
	Voice	Status	**Enabled** [1] Disabled
		Setting	0 – 9 **3**[1]
	Probe	Status	Enabled **Disabled** [1]
		Setting	0 – 9 **4** [1]
	Min detector sound	Status	Enabled **Disabled** [1]
		Setting	0 – 9 **0** [1]

1) Default setting

3) No default setting: setting performed by the user at the 1st detector start.

Tbl. 12: Default settings: menu [CONFIGURATION] (1/2)

Menu [CONFIGURATION]			Choice - Setting limit
Screen settings	Brightness	Setting	0 – 20 **15** [1]
	Func. Paging	Without remote control detected	-
		With remote control detected	**No** [1] Yes
	Leak rate bargraph	High decade	-11– +6 **-3**
		Low decade	-12 – +5 **-7** [1]
		Lower display limit	$1 \cdot 10^{-18}$ – $1 \cdot 10^{+18}$ **$1 \cdot 10^{-7}$** [1]
		Display 2nd digit	Enabled **Disabled** [1]
	Resetting the screen settings	Function launching	-
Access/Password	User level		Restricted access Medium access **Full access** [1]
	Password		**5555** [1]
	Customized access	Function access	-

1) Default setting

3) No default setting: setting performed by the user at the 1st detector start.

Tbl. 13: Default settings: menu [CONFIGURATION] (2/2)

Menu [MAINTENANCE]			Choice - Setting limit
History	Event History		-
	Calibration History		-
Information	Detector	General information access	- 2)
	Analyzer cell	General information access	- 2)
		Reset timer Function launching	-
	Backing Pump	General information access	- 2)
		Reset timer Function launching	-
	Turbopump	General information access	- 2)
		Reset timer Function launching	-
Last maintenance operations	General information access		- 2)
Counters before next maintenance	General information access		- 2)
Maintenance turbo pump & cell	Filament used		**Filament 1** 1) Filament 2
	Stop and vent	Function launching	-
Import/Export parameters	Function launching		-

1) Default setting
2) General information: Read only

Tbl. 14: Default settings:menu [MAINTENANCE]

Menu [FILE MANAGER]	Choice - Setting limit
Internal Memory	-
USB Stick	-

Tbl. 15: Default settings: menu [FILE MANAGER]

Menu [ADVANCED]			Choice - Setting limit
Input/Output	Serial link 1	Type	**Serial** [1]
		Mode	Basic Spreadsheet **Advanced** [1] Export data RC 500 WL RC 500 HLT 5xx HLT 2xx Ext. module
		Period (if 'Spreadsheet' mode)	0 s – 24 h **1 s** [1]
		Handshake	Oui **Non** [1]
		Power pin 9	-5 V [1]
	Serial link 2	Type	Not used **USB** [1]
		Mode	Basic Spreadsheet **Advanced** [1] Export data RC 500 WL RC 500 HLT 5xx HLT 2xx Ext. module
		Period (if 'Spreadsheet' mode)	0 s – 24 h **1 s** [1]
		Handshake	Yes **No** [1]
		Module (if 'Anybus' type)	- [1]
		Name (if 'Anybus' type)	- [1]
	I/O Connector	Quick view [6]	- [5]
		Analog Output	- [5]
		Digital input [6]	- [5]
		Digital transistor output [6]	- [5]
		Digital relay output [6]	- [5]
		Configuration par défaut [6]	- [5]
		Other configurations [6]	- [5]
Service	Access to the Service menu is password protected. Reserved for the Service Centers.		-

1) Default setting
5) See the I/O interface operating instructions
6) 37-pin I/O only

Tbl. 16: Default settings: menu [ADVANCED]

Graph screen: graph parameters	Choice - Setting limit
High decade	-11 – +6 **-3** [1)]
Low decade	-12 – +5 **-7** [1)]
Display Time	12 s – 1 h **0.5 s** [1)]
Auto scale	Enabled **Disabled** [1)]
Auto scale size	**2 decades** [1)] 4 decades
Sampling time	100 ms – 30 **0.5 s** [1)]
Enable record	**Enabled** [1)] Disabled

1) Default setting

Tbl. 17: Default settings: graph parameters

Certificate

TÜVRheinland®

Certificate no. CU 72181190 01

License Holder:
Pfeiffer Vacuum SAS
98 Avenue de Brogny
74009 Annecy
France

Manufacturing Plant:
Pfeiffer Vacuum SAS
98 Avenue de Brogny
74009 Annecy
France

Test report no.: USA- 31881465 001 **Client Reference:** Julien Coulomb

Tested to: UL 61010-1:2012 R4.16
CAN/CSA-C22.2 NO. 61010-1-12 + GI1 + GI2 (R2017)

Certified Product: Leak Detector **License Fee - Units**

Model Designation: ASM 306 S 7

Rated Voltage: AC 100-240 V 50/60 Hz
Rated Power: 300 W
Protection Class: I

7

Appendix: 1, 1-11

Licensed Test mark:

TÜVRheinland
C US

Date of Issue (day/mo/yr)
18/10/2018

TÜV Rheinland of North America, Inc., 12 Commerce Road, Newton, CT 06470, Tel (203) 426-0888 Fax (203) 426-4009

EC Declaration of Conformity

This declaration of conformity has been issued under the sole responsibility of the manufacturer.

Declaration for product(s) of the type:

Leak detector
ASM 306S

We hereby declare that the listed product satisfies all relevant provisions of the following **European Directives**.

Machinery 2006/42/EC (Annex II, no. 1 A)
Low voltage 2014/35/EU
Electromagnetic compatibility 2014/30/EU
Restriction of the use of certain hazardous substances 2011/65/EU
Waste of Electrical and Electronic Equipment 2012/19/EU

Harmonized standards and national standards and specifications which have been applied:

EN 61010-1: 2011
EN 60204-1: 2006
EN 61326-1: 2013
EN 50581: 2013

The person responsible for compiling the technical file is Mr. Cyrille Nominé, Pfeiffer Vacuum SAS, 98, avenue de Brogny B.P. 2069, 74009 Annecy cedex, France.

Signature:

Pfeiffer Vacuum SAS
98, avenue de Brogny
74009 Annecy cedex
France
B.P. 2069

(Guillaume Kreziak)
Managing Director

Annecy, 2024-09-20

CE

PFEIFFER VACUUM

VACUUM SOLUTIONS FROM A SINGLE SOURCE

Pfeiffer Vacuum stands for innovative and custom vacuum solutions worldwide, technological perfection, competent advice and reliable service.

COMPLETE RANGE OF PRODUCTS

From a single component to complex systems:
We are the only supplier of vacuum technology that provides a complete product portfolio.

COMPETENCE IN THEORY AND PRACTICE

Benefit from our know-how and our portfolio of training opportunities!
We support you with your plant layout and provide first-class on-site service worldwide.

Ed. 05 - Date 2024/12 - P/N:127443OEN

Are you looking for a perfect vacuum solution? Please contact us

Pfeiffer Vacuum GmbH
Headquarters • Germany
T +49 6441 802-0
info@pfeiffer-vacuum.de

www.pfeiffer-vacuum.com

PFEIFFER VACUUM